

SECTION 04810 - UNIT MASONRY ASSEMBLIES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes unit masonry assemblies consisting of the following:

1. Concrete masonry units.
2. Face brick.
3. Ties and anchors.
4. Embedded flashing.
5. Miscellaneous masonry accessories.

1.2 DEFINITIONS

A. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.3 PERFORMANCE REQUIREMENTS

A. Provide unit masonry that develops the following net-area compressive strengths (f'm) at 28 days. Determine compressive strength of masonry by testing masonry prisms according to ASTM C 1314.

1. For Brick Unit Masonry: f'm = 2000 psi.

1.4 SUBMITTALS

A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.

B. Product Data: For each different masonry unit, accessory, and other manufactured product specified.

C. Shop Drawings: Show fabrication and installation details for the following:

1. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.

- D. Samples for Initial Selection: For the following:
1. Unit masonry Samples in small-scale form showing the full range of colors and textures available for each different exposed masonry unit required.
 2. Colored mortar Samples showing the full range of colors available.
- E. Samples for Verification: For the following:
1. Full-size units for each different exposed masonry unit required, showing the full range of exposed colors, textures, and dimensions to be expected in the completed construction.
 2. Colored mortar Samples for each color required, showing the full range of colors expected in the finished construction. Make samples using the same sand and mortar ingredients to be used on Project.
 3. Weep holes/vents in color to match mortar color.
 4. Accessories embedded in the masonry.
- F. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.
1. Submittal is for information only. Neither receipt of list nor approval of mockup constitutes approval of deviations from the Contract Documents, unless such deviations are specifically brought to the attention of the Architect and approved in writing.
- G. Qualification Data: For firms and persons specified in "Quality Assurance" Article.
- H. Material Test Reports: From a qualified testing agency indicating and interpreting test results of the following for compliance with requirements indicated:
1. Each type of masonry unit required.
 - a. Include size-variation data for brick, verifying that actual range of sizes falls within specified tolerances.
 - b. Include test results, measurements, and calculations establishing net-area compressive strength of masonry units.
 2. Mortar complying with property requirements of ASTM C 270.
 3. Grout mixes complying with compressive strength requirements of ASTM C 476. Include description of type and proportions of grout ingredients.

- I. Material Certificates: Signed by manufacturers certifying that each of the following items complies with requirements:
 - 1. Each type of masonry unit required.
 - a. Include size-variation data for brick, verifying that actual range of sizes falls within specified tolerances.
 - b. Include test data, measurements, and calculations establishing net-area compressive strength of masonry units.
 - 2. Each cement product required for mortar and grout, including name of manufacturer, brand, type, and weight slips at time of delivery.
 - 3. Each combination of masonry unit type and mortar type. Include statement of net-area compressive strength of masonry units, mortar type, and net-area compressive strength of masonry determined according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.
 - 4. Each material and grade indicated for reinforcing bars.
 - 5. Each type and size of joint reinforcement.
 - 6. Each type and size of anchor, tie, and metal accessory.
- J. Cold-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with cold-weather requirements.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1093 to conduct the testing indicated, as documented according to ASTM E 548.
- B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, through one source from a single manufacturer for each product required.
- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from one manufacturer for each cementitious component and from one source or producer for each aggregate.
- D. Preconstruction Testing Service: Engage a qualified independent testing agency to perform the following preconstruction testing:
 - 1. Clay Masonry Unit Test: For each clay masonry unit indicated, per ASTM C 67.
 - 2. Mortar Test: For mortar properties per ASTM C 270.
 - 3. Grout Test: For compressive strength per ASTM C 1019.

- E. Sample Panels: Before installing unit masonry, build sample panels, using materials indicated for the completed Work, to verify selections made under sample Submittals and to demonstrate aesthetic effects. Build sample panels for each type of exposed unit masonry assembly in sizes approximately 48 inches long by 48 inches high by full thickness.
1. Locate panels in the locations indicated or, if not indicated, as directed by Architect.
 2. Clean exposed faces of panels with masonry cleaner indicated.
 3. Where masonry is to match existing, erect panels adjacent and parallel to existing surface.
 4. Protect approved sample panels from the elements with weather-resistant membrane.
 5. Maintain sample panels during construction in an undisturbed condition as a standard for judging the completed Work.
 6. Approval of sample panels is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; aesthetic qualities of workmanship; and other material and construction qualities specifically approved by Architect in writing.
 - a. Approval of sample panels does not constitute approval of deviations from the Contract Documents contained in sample panels, unless such deviations are specifically approved by Architect in writing.
 7. Demolish and remove sample panels when directed.
- F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Meetings."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
1. Protect Type I concrete masonry units from moisture absorption so that, at the time of installation, the moisture content is not more than the maximum allowed at the time of delivery.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.

- D. Deliver preblended, dry mortar mix in moisture-resistant containers designed for lifting and emptying into dispensing silo. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in a metal dispensing silo with weatherproof cover.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.7 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches down both sides and hold cover securely in place.
 - 2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches down face next to unconstructed wythe and hold cover in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least 3 days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 - 1. Protect base of walls from rain-splashed mud and from mortar splatter by coverings spread on ground and over wall surface.
 - 2. Protect sills, ledges, and projections from mortar droppings.
 - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.
 - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 degrees F and above and will remain so until masonry has dried, but not less than 7 days after completing cleaning.
- E. Hot-Weather Requirements: Protect unit masonry work when temperature and humidity conditions produce excessive evaporation of water from mortar and grout. Provide artificial shade and wind breaks and use cooled materials as required.

1. When ambient temperature exceeds 100 deg F, or 90 deg F with a wind velocity greater than 8 mph, do not spread mortar beds more than 48 inches ahead of masonry. Set masonry units within one minute of spreading mortar.

PART 2 - PRODUCTS

1.8 CONCRETE MASONRY UNITS

- A. General: Provide shapes indicated and as follows:
 1. Provide square-edged units for outside corners, unless indicated as bullnose.
- B. Concrete Masonry Units: ASTM C 90 and as follows:
 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi.
 2. Weight Classification: Normal weight.
 3. Provide Type II, nonmoisture-controlled units.
 4. Size (Width): As indicated.
 5. Exposed Faces: Manufacturer's standard color and texture.

1.9 BRICK

- A. General: Provide shapes indicated and as follows for each form of brick required:
 1. Provide units without cores or frogs and with exposed surfaces finished for ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces.
- B. Provide special shapes for applications requiring brick of size, form, color, and texture on exposed surfaces that cannot be produced by sawing.
 1. Provide special shapes for applications where stretcher units cannot accommodate special conditions, including those at corners, movement joints, bond beams, sashes, and lintels.
 2. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.
- C. Type 1 Brick: ASTM C 216, Grade SW, Type FBS.
 1. Product and Manufacturer – Basis of Design:
 - a. Gainesville Range; Burns Brick Co.
 - b. 103 Flashed Smooth; Burns Brick Co.

2. Size: Manufactured to the following actual dimensions:
 - a. Modular: 3-1/2 to 3-5/8 inches wide by 2-1/4 inches high by 7-1/2 to 7-5/8 inches long.
- D. Type 2 Brick: Salvaged units provided by the University.

1.10 MORTAR AND GROUT MATERIALS

- A. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement complying with ASTM C 150, Type I or Type III, and hydrated lime complying with ASTM C 207.
- D. Mortar Cement: ASTM C 1329.
- E. Masonry Cement: ASTM C 91.
 1. For pigmented mortar, use a colored cement formulation as required to produce the color as selected from manufacturer's standard formulations.
- F. Aggregate for Mortar: ASTM C 144; except for joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.
 1. White-Mortar Aggregates: Natural white sand or ground white stone.
 2. Colored-Mortar Aggregates: Natural-colored sand or ground marble, granite, or other sound stone; of color necessary to produce required mortar color.
- G. Aggregate for Grout: ASTM C 404.
- H. Mortar Pigments: Natural and synthetic iron oxides and chromium oxides, compounded for use in mortar mixes. Use only pigments with a record of satisfactory performance in masonry mortar.
- I. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494, Type C, and recommended by the manufacturer for use in masonry mortar of composition indicated.
- J. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with concrete masonry units, containing integral water repellent by same manufacturer.
- K. Water: Potable.

- L. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
1. Colored Portland Cement-Lime Mix:
 - a. Eaglebond; Blue Circle Cement.
 - b. Color Mortar Blend; Glen-Gery Corporation.
 - c. Centurion Colorbond PL; Lafarge Corporation.
 - d. Lehigh Custom Color Portland/Lime; Lehigh Portland Cement Co.
 2. Mortar Cement:
 - a. Magnolia Superbond Mortar Cement; Blue Circle Cement.
 - b. Lafarge Mortar Cement; Lafarge Corporation.
 3. Colored Mortar Cement:
 - a. Magnolia Superbond Mortar Cement; Blue Circle Cement.
 4. Colored Masonry Cement:
 - a. Magnolia Masonry Cement; Blue Circle Cement.
 - b. Centurion Colorbond; Lafarge Corporation.
 - c. Lehigh Custom Color Masonry Cement; Lehigh Portland Cement Co.
 5. Cold-Weather Admixture:
 - a. Accelguard 80; Euclid Chemical Co.
 - b. Morseled; W. R. Grace & Co., Construction Products Division.
 - c. Trimix-NCA; Sonneborn, Div. of ChemRex, Inc.

1.11 MASONRY JOINT REINFORCEMENT

- A. General: ASTM A 951 and as follows:
1. Hot-dip galvanized, carbon-steel wire for exterior walls.
 2. Wire Size for Side Rods: W1.7 or 0.148-inch diameter.
 3. Wire Size for Cross Rods: W1.7 or 0.148-inch diameter.
 4. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units where indicated.

- B. For multiwythe masonry, provide types as follows:
 - 1. Adjustable (2-piece) type with single pair of side rods and cross ties spaced not more than 16 inches on center. and with separate adjustable veneer ties engaging the cross ties. Cross ties are either U-shaped with eyes or rectangular. Space side rods for embedment within each face shell of backup wythe and size adjustable ties to extend at least halfway through outer wythe but with at least 5/8-inch cover on outside face.
 - a. Use where facing wythe is of different material than backup wythe.

1.12 TIES AND ANCHORS, GENERAL

- A. General: Provide ties and anchors, specified in subsequent articles, made from materials that comply with this Article, unless otherwise indicated.
- B. Hot-Dip Galvanized Carbon-Steel Wire: ASTM A 82; with ASTM A 153, Class B-2 coating.
- C. Steel Sheet, Galvanized after Fabrication: ASTM A 366/A 366M cold-rolled, carbon-steel sheet hot-dip galvanized after fabrication to comply with ASTM A 153.
- D. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

1.13 BENT WIRE TIES

- A. General: Rectangular units with closed ends and not less than 4 inches wide. Z-shaped ties with ends bent 90 degrees to provide hooks not less than 2 inches long may be used for masonry constructed from solid units or hollow units laid with cells horizontal.
 - 1. Where coursing between wythes does not align, use adjustable ties composed of 2 parts; 1 with pintles, the other with eyes; with maximum misalignment of 1-1/4 inches.
 - 2. Where wythes are of different materials, use adjustable ties composed of 2 parts; 1 with pintles, the other with eyes; with maximum misalignment of 1-1/4 inches.
- B. Wire: Fabricate from 3/16-inch-diameter, hot-dip galvanized steel wire.

1.14 ADJUSTABLE MASONRY-VENEER ANCHORS

- A. General: Provide two-piece assemblies that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:

1. Structural Performance Characteristics: Capable of withstanding a 100-lbf load in both tension and compression without deforming or developing play in excess of 0.05 inch.
- B. Screw-Attached, Masonry-Veneer Anchors: Units consisting of a wire tie section and a metal anchor section complying with the following requirements:
 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Screw-Attached, Masonry-Veneer Anchors:
 - 1) D/A 213; Dur-O-Wal, Inc.
 - 2) 315-D with 316; Heckman Building Products, Inc.
 - 3) DW-10; Hohmann & Barnard, Inc.
- C. Steel Drill Screws for Steel Studs: ASTM C 954 except manufactured with hex washer head and neoprene washer, No. 10 diameter by length required to penetrate steel stud flange by not less than 3 exposed threads, and with the following corrosion protective coating:
 1. Organic polymer coating with salt-spray resistance to red rust of more than 800 hours per ASTM B 117.

1.15 MISCELLANEOUS ANCHORS

- A. Anchor Bolts: Steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153, Class C; of diameter and length indicated and in the following configurations:
 1. Headed bolts.
 2. Nonheaded bolts, bent in manner indicated.
- B. Postinstalled Anchors: Anchors as described below, with capability to sustain, without failure, load imposed within factors of safety indicated, as determined by testing per ASTM E 488, conducted by a qualified independent testing agency.
 1. Type: Chemical anchors.

1.16 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Fabricate from the following metal complying with requirements specified in Division 7 Section "Sheet Metal Flashing and Trim" and below:
 1. Stainless Steel: 0.0156 inch thick.

1.17 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene.
- B. Preformed Control-Joint Gaskets: Material as indicated below, designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
 - 1. Styrene-Butadiene-Rubber Compound: ASTM D 2000, Designation M2AA-805.
 - 2. PVC: ASTM D 2287, Type PVC-65406.
- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Cavity Drainage Material: 2-inch- thick, free-draining mesh; made from polyethylene strands and shaped to avoid being clogged by mortar droppings.
 - 1. Available Products: Subject to compliance with requirements, cavity drainage materials that may be incorporated into the Work include, but are not limited to, the following:
 - a. CavClear Masonry Mat; CavClear.
 - b. Mortar Net; Mortar Net USA, Ltd.
 - c. Mortar Stop; Polytite Manufacturing Corp.

1.18 MASONRY CLEANERS

- A. Job-Mixed Detergent Solution: Solution of 1/2-cup dry measure tetrasodium polyphosphate and 1/2-cup dry measure laundry detergent dissolved in 1 gal. of water.
- B. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.
 - 1. Available Products: Subject to compliance with requirements, products that may be used to clean unit masonry surfaces include, but are not limited to, the following:
 - a. Cleaners for Red and Light-Colored Brick Not Subject to Metallic Staining with Mortar Not Subject to Bleaching:
 - 1) 202 New Masonry Detergent; Diedrich Technologies, Inc.
 - 2) Sure Klean No. 600 Detergent; ProSoCo, Inc.

b. Cleaners for Red and Dark-Colored Brick Not Subject to Metallic Staining:

- 1) 200 Lime Solv; Diedrich Technologies, Inc.
- 2) Sure Klean No. 101 Lime Solvent; ProSoCo., Inc.

c. Cleaners for Brick Subject to Metallic Staining:

- 1) 202V Vana-Stop; Diedrich Technologies, Inc.
- 2) Sure Klean Vana Trol; ProSoCo, Inc.

1.19 MORTAR AND GROUT MIXES

A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.

1. Do not use calcium chloride in mortar or grout.
2. Add cold-weather admixture (if used) at the same rate for all mortar, regardless of weather conditions, to ensure that mortar color is consistent.

B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in the form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.

C. Mortar for Unit Masonry: Comply with ASTM C 270, Proportion Specification.

1. Mortar Type: N.

D. Pigmented Mortar: Select and proportion pigments with other ingredients to produce color required. Limit pigments to the following percentages of cement content by weight:

1. For mineral-oxide pigments and portland cement-lime mortar, not more than 10 percent.

E. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates combined with selected cementitious materials.

1. Mix to match Architect's sample.

F. Grout for Unit Masonry: Comply with ASTM C 476.

1. Use grout of type that will comply with Table 5 of ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
2. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143.

1.20 SOURCE QUALITY CONTROL

- A. Engage a qualified independent testing agency to perform source quality-control testing indicated below:
 - 1. Retesting of materials failing to meet specified requirements shall be done at Contractor's expense.
- B. Brick Tests: For each type and grade of brick indicated, units will be tested according to ASTM C 67.

PART 3 - EXECUTION

1.21 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance.
 - 2. Verify that foundations are within tolerances specified.
 - 3. Verify that reinforcing dowels are properly placed.
 - 4. Proceed with installation only after unsatisfactory conditions have been corrected.
- B. Before installation, examine rough-in and built-in construction to verify actual locations of piping connections.

1.22 INSTALLATION, GENERAL

- A. Thickness: Build cavity and composite walls and other masonry construction to the full thickness shown. Build single-wythe walls to the actual widths of masonry units, using units of widths indicated.
- B. Cut masonry units with motor-driven saws to provide clean, sharp, unchipped edges. Cut units as required to provide a continuous pattern and to fit adjoining construction. Where possible, use full-size units without cutting. Allow units cut with water-cooled saws to dry before placing, unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- C. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
 - 1. Mix units from several pallets or cubes as they are placed.

- D. Wetting of Brick: Wet brick before laying if the initial rate of absorption exceeds 30 g/30 sq. in. per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at the time of laying.

1.23 CONSTRUCTION TOLERANCES

- A. Comply with tolerances in ACI 530.1/ASCE 6/TMS 602 and the following:
- B. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/4 inch in 20 feet, nor 1/2 inch maximum.
- C. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet, nor 1/2 inch maximum.
- D. For conspicuous horizontal lines, such as exposed lintels, sills, parapets, and reveals, do not vary from level by more than 1/4 inch in 20 feet, nor 1/2 inch maximum.
- E. For exposed bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch. Do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.
- F. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch. Do not vary from adjacent bed-joint and head-joint thickness by more than 1/8 inch.

1.24 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thickness and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Lay exposed masonry in the following bond pattern; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
 - 1. As indicated on Drawings.
- C. Stopping and Resuming Work: In each course, rack back one-half-unit length for one-half running bond or one-third-unit length for one-third running bond; do not tooth. Clean exposed surfaces of set masonry, wet clay masonry units lightly if required, and remove loose masonry units and mortar before laying fresh masonry.
- D. Built-in Work: As construction progresses, build in items specified under this and other Sections of the Specifications. Fill in solidly with masonry around built-in items.

1.25 MORTAR BEDDING AND JOINTING

- A. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than the joint thickness, unless otherwise indicated.
- B. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint), unless otherwise indicated.

1.26 BONDING OF MULTI-WYTHE MASONRY

- A. General: Use masonry joint reinforcement installed in horizontal mortar joints to bond wythes together.
- B. Corners: Provide interlocking masonry unit bond in each wythe and course at corners, unless otherwise indicated.
 - 1. Provide continuity with masonry joint reinforcement at corners by using prefabricated "L" units as well as masonry bonding.
- C. Intersecting and Abutting Walls: Unless vertical expansion or control joints are shown at juncture, bond walls together as follows:
 - 1. Provide continuity with masonry joint reinforcement by using prefabricated "T" units.

1.27 CAVITIES

- A. Keep cavities clean of mortar droppings and other materials during construction. Strike joints facing cavities flush.
 - 1. Use wood strips temporarily placed in cavity to collect mortar droppings. As work progresses, remove strips, clean off mortar droppings, and replace in cavity.

1.28 MASONRY JOINT REINFORCEMENT

- A. General: Provide continuous masonry joint reinforcement as indicated. Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
 - 1. Space reinforcement not more than 16 inches on center.
- B. Cut or interrupt joint reinforcement at control and expansion joints, unless otherwise indicated.

- C. Provide continuity at corners and wall intersections by using prefabricated "L" and "T" sections. Cut and bend reinforcing units as directed by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

1.29 ANCHORING MASONRY TO STRUCTURAL MEMBERS

- A. Anchor masonry to structural members where masonry abuts or faces structural members to comply with the following:
 - 1. Provide an open space not less than 1 inch in width between masonry and structural member, unless otherwise indicated. Keep open space free of mortar or other rigid materials.
 - 2. Anchor masonry to structural members with flexible anchors embedded in masonry joints and attached to structure.
 - 3. Space anchors as indicated, but not more than 24 inches on center vertically and 36 inches on center horizontally.

1.30 ANCHORING MASONRY VENEERS

- A. Anchor masonry veneers to wall framing and concrete and masonry backup with masonry-veneer anchors to comply with the following requirements:
 - 1. Fasten anchors through sheathing to wall framing and to concrete and masonry backup with two metal fasteners of type indicated.
 - 2. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
 - 3. Space anchors not more than 16 inches on center vertically and 24 inches on center horizontally with not less than 1 anchor for each 2.67 sq. ft. of wall area. Install additional anchors within 12 inches of openings and at intervals, not exceeding 36 inches, around perimeter.

1.31 CONTROL AND EXPANSION JOINTS

- A. General: Install control and expansion joints in unit masonry where indicated. Build-in related items as masonry progresses. Do not form a continuous span through movement joints unless provisions are made to prevent in-plane restraint of wall or partition movement.
- B. Form control joints in concrete masonry as follows:
 - 1. Fit bond-breaker strips into hollow contour in ends of concrete masonry units on one side of control joint. Fill resultant core with grout and rake joints in exposed faces.
 - 2. Install preformed control-joint gaskets designed to fit standard sash block.
 - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar or rake joint.

4. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete.
- C. Form expansion joints in brick made from clay or shale as follows:
1. Build flanges of metal expansion strips into masonry. Lap each joint 4 inches in direction of water flow. Seal joints below grade and at junctures with horizontal expansion joints, if any.
 2. Build flanges of factory-fabricated, expansion-joint units into masonry.
 3. Build in joint fillers where indicated.
 4. Form open joint of width indicated, but not less than 3/8 inch for installation of sealant and backer rod specified in Division 7 Section "Joint Sealants." Keep joint free and clear of mortar.

1.32 LINTELS

- A. Install steel lintels where indicated.
- B. Provide masonry lintels where shown and where openings of more than 12 inches for brick-size units and 24 inches for block-size units are shown without structural steel or other supporting lintels.
1. Provide precast lintels made from concrete matching concrete masonry units in color, texture, and compressive strength and with reinforcing bars indicated or required to support loads indicated. Cure precast lintels by the same method used for concrete masonry units.
 2. Provide prefabricated or built-in-place masonry lintels. Use specially formed bond beam units with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.
- C. Provide minimum bearing of 8 inches at each jamb, unless otherwise indicated.

1.33 FLASHING, WEEP HOLES, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated.
- B. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Unless otherwise indicated, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.

- C. Install flashing as follows:
1. At multiwythe masonry walls, including cavity walls, extend flashing from exterior face of outer wythe of masonry, through outer wythe, turned up a minimum of 8 inches, and through inner wythe to within 1/2 inch of the interior face of the wall in exposed masonry. Where interior surface of inner wythe is concealed by furring, carry flashing completely through inner wythe and turn flashing up approximately 2 inches, unless otherwise indicated.
 2. At masonry-veneer walls, extend flashing from exterior face of veneer, through veneer, up face of sheathing at least 8 inches, and behind air-infiltration barrier or building paper.
 3. At lintels and shelf angles, extend flashing a minimum of 4 inches into masonry at each end. At heads and sills, extend flashing 4 inches at ends and turn flashing up not less than 2 inches to form a pan.
 4. Interlock end joints of ribbed sheet metal flashing by overlapping ribs not less than 1-1/2 inches or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Division 7 Section "Joint Sealants" for application indicated.
 5. Extend sheet metal flashing 1/2 inch beyond face of masonry at exterior and turn flashing down to form a drip.
 6. Install metal drip edges beneath flashing at exterior face of wall. Stop flashing 1/2 inch back from outside face of wall and adhere flashing to top of metal drip edge.
 7. Install metal flashing termination beneath flashing at exterior face of wall. Stop flashing 1/2 inch back from outside face of wall and adhere flashing to top of metal flashing termination.
 8. Cut flashing off flush with face of wall after masonry wall construction is completed.
- D. Install weep holes in the head joints in exterior wythes of the first course of masonry immediately above embedded flashing and as follows:
1. Space weep holes 16 inches on center.
 2. Place cavity drainage material immediately above flashing in cavities.
- E. Trim wicking material used in weep holes flush with outside face of wall after mortar has set.
- F. Install vents in vertical head joints at the top of each continuous cavity at spacing indicated. Use plastic weep hole/vents to form vents.
1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.
- G. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.

1.34 FIELD QUALITY CONTROL

- A. Engage a qualified independent testing agency to perform field quality control testing indicated below.
 - 1. Retesting of materials failing to meet specified requirements shall be done at Contractor's expense.
- B. Testing Frequency: Tests and Evaluations listed in this Article will be performed during construction for each 5000 sq. ft. of wall area or portion thereof.
- C. Mortar properties will be tested per ASTM C 780.
- D. Grout will be sampled and tested for compressive strength per ASTM C 1019.
- E. Brick Tests: For each type and grade of brick indicated, units will be tested according to ASTM C 67.
- F. Concrete Masonry Unit Tests: For each type of concrete masonry unit indicated, units will be tested according to ASTM C 140.
- G. Prism-Test Method: For each type of wall construction indicated, masonry prisms will be tested per ASTM C 1314, and as follows:
 - 1. Prepare 1 set of prisms for testing at 7 days and 1 set for testing at 28 days.

1.35 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.

3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent, polyethylene film, or waterproof masking tape.
4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing the surfaces thoroughly with clear water.
5. Clean brick by the bucket-and-brush hand-cleaning method described in BIA Technical Notes No. 20, using job-mixed detergent solution.
6. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
7. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2 applicable to type of stain on exposed surfaces.
8. Clean limestone units to comply with recommendations in the Indiana Limestone Institute of America's "Indiana Limestone Handbook."

1.36 MASONRY WASTE DISPOSAL

- A. Recycling: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Disposal as Fill Material: Dispose of clean masonry waste, including broken masonry units, waste mortar, and excess or soil-contaminated sand, by crushing and mixing with fill material as fill is placed.
 1. Crush masonry waste to less than 4 inches in each dimension.
 2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Division 2 Section "Earthwork."
 3. Do not dispose of masonry waste as fill within 18 inches of finished grade.
- C. Excess Masonry Waste: Remove excess, clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 04810