

SECTION 07141 - COLD FLUID-APPLIED WATERPROOFING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Fluid applied waterproofing; single-component modified polyurethane waterproofing for below grade surfaces of retaining walls.
 - 2. Waterproof deck coating.

1.2 PERFORMANCE REQUIREMENTS

- A. Provide waterproofing membrane that prevents the passage of water.

1.3 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: Include manufacturer's written instructions for evaluating, preparing, and treating substrate, technical data, and tested physical and performance properties of waterproofing.
- C. Shop Drawings: Show locations and extent of waterproofing. Include details for substrate joints and cracks, sheet flashings, penetrations, inside and outside corners, tie-ins with adjoining waterproofing, and other termination conditions.
- D. Installer Certificates: Signed by manufacturers certifying that installers comply with requirements.
- E. Product Test Reports: From a qualified independent testing agency indicating and interpreting test results of waterproofing for compliance with requirements, based on comprehensive testing of current waterproofing formulations.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain waterproofing materials through one source from a single manufacturer.

- B. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination." Review requirements for waterproofing, including surface preparation specified under other Sections, substrate condition and pretreatment, minimum curing period, forecasted weather conditions, special details and sheet flashings, installation procedures, testing and inspection procedures, and protection and repairs.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver liquid materials to Project site in original containers with seals unbroken, labeled with manufacturer's name, product brand name and type, date of manufacture, shelf life, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by waterproofing manufacturer.
- C. Remove and replace liquid materials that cannot be applied within their stated shelf life.
- D. Protect stored materials from direct sunlight.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Apply waterproofing within the range of ambient and substrate temperatures recommended by waterproofing manufacturer. Do not apply waterproofing to a damp or wet substrate, when relative humidity exceeds 85 percent, or when temperatures are less than 5 degrees F above dew point.
 - 1. Do not apply waterproofing in snow, rain, fog or mist, or when such weather conditions are imminent during application and curing period.
- B. Maintain adequate ventilation during application and curing of waterproofing materials.

PART 2 - PRODUCTS

1.7 MANUFACTURERS

- A. Fluid Applied Waterproofing:
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. HLM 5000; Sonneborne, Div. of ChemRex Inc.
 - b. Vulkem 201; Tremco
 - c. Tremproof 60.Tremco

B. Waterproof Deck Coating:

1. Product and Manufacturer – Basis of Design:
 - a. Vulkem 350/351 NF Pedestrian Deck Coating System; Tremco

1.8 WATERPROOFING MATERIALS

- A. General: Provide waterproofing materials recommended by manufacturer to be compatible with one another and able to develop bond to substrate under conditions of service and application, as demonstrated by waterproofing manufacturer based on testing and field experience.
- B. Fluid-Applied Waterproofing: Comply with ASTM C 836, with manufacturer's written physical requirements, and as follows:
 1. Single-component modified polyurethane waterproofing.
 2. VOC Content: Less than 299 grams per liter.
- C. Waterproof Deck Coating:
 1. Base Coat: One-part no V.O.C. low odor, polyurethane basecoat.
 2. Top Coat: Two-component no V.O.C. low odor, aliphatic polyurethane top coat.
 3. Surface Texture: Non-slip; use 6-8 pounds of silica sand per gallon of top coat.
 4. Color: To be selected by the Architect from manufacturer's standard color selections.

1.9 AUXILIARY WATERPROOFING MATERIALS

- A. Primer: Manufacturer's standard, factory-formulated polyurethane or epoxy primer.
- B. Sheet Flashing: 50-mil- minimum, nonstaining uncured sheet neoprene.
 1. Adhesive: Manufacturer's recommended contact adhesive.
- C. Reinforcing Strip: Manufacturer's recommended fiberglass mesh or polyester fabric.
- D. Joint Sealant: Multi-component polyurethane sealant, compatible with waterproofing, complying with ASTM C 920 Type M, Class 25; Grade NS for sloping and vertical applications or Grade P for deck applications; Use NT exposure; and as recommended by manufacturer for substrate and joint conditions.
 1. Backer Rod: Closed-cell polyethylene foam.

- E. Protection Course: Fan folded, with a core of extruded-polystyrene board insulation sandwiched between 2 sheets of plastic film, nominal thickness 1/4 inch, with compressive strength of 15 psi per ASTM D 1621 and maximum water absorption by volume of 0.15 percent per ASTM C 272.

PART 3 - EXECUTION

1.10 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance.
 - 1. Verify that concrete has cured and aged for minimum time period recommended by waterproofing manufacturer.
 - 2. Verify that substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

1.11 SURFACE PREPARATION

- A. Clean and prepare substrate according to manufacturer's written recommendations. Provide clean, dust-free, and dry substrate for waterproofing application.
- B. Mask off adjoining surfaces not receiving waterproofing to prevent spillage or overspray affecting other construction.
- C. Remove grease, oil, bitumen, form-release agents, paints, curing compounds, and other penetrating contaminants or film-forming coatings from concrete.
 - 1. Abrasive blast clean concrete surfaces uniformly to expose top surface of fine aggregate according to ASTM D 4259 with a self-contained, recirculating, blast-cleaning apparatus. Remove material to provide a sound surface free of laitance, glaze, efflorescence, curing compounds, concrete hardeners, or form-release agents. Remove remaining loose material and clean surfaces according to ASTM D 4258.
- D. Remove fins, ridges, and other projections and fill honeycomb, aggregate pockets, and other voids.

1.12 PREPARATION AT TERMINATIONS AND PENETRATIONS

- A. Prepare vertical and horizontal surfaces at terminations and penetrations through waterproofing and at expansion joints, drains, and sleeves according to ASTM C 898 and manufacturer's written instructions.

- B. Prime substrate, unless otherwise instructed by waterproofing manufacturer.
- C. Apply a double thickness of waterproofing and embed a joint reinforcing strip in preparation coat when recommended by waterproofing manufacturer.
 - 1. Provide sealant cants around penetrations and at inside corners of deck-to-wall butt joints when recommended by waterproofing manufacturer.

1.13 JOINT AND CRACK TREATMENT

- A. Prepare, treat, rout, and fill joints and cracks in substrate according to ASTM C 898 and waterproofing manufacturer's written instructions. Remove dust and dirt from joints and cracks complying with ASTM D 4258 before coating surfaces.
 - 1. Comply with ASTM C 1193 for joint-sealant installation.
 - 2. Apply bond breaker between sealant and preparation strip.
 - 3. Prime substrate and apply a single thickness of preparation strip extending a minimum of 3 inches along each side of joint. Apply a double thickness of waterproofing and embed a joint reinforcing strip in preparation coat.
- B. Install sheet flashing and bond to deck and wall substrates where indicated or required according to waterproofing manufacturer's written instructions.
 - 1. Extend sheet flashings onto perpendicular surfaces and other work penetrating substrate according to ASTM C 898.

1.14 FLUID APPLIED WATERPROOFING APPLICATION

- A. General: Apply waterproofing according to manufacturer's written instructions and recommendations.
 - 1. Start installing waterproofing in presence of manufacturer's technical representative.
 - 2. Apply primer/ basecoat over prepared substrate.
- B. Mixing and Application: Mix materials and apply waterproofing by spray, roller, notched squeegee, trowel, or other application method suitable to slope of substrate.
 - 1. Apply two coats of fluid applied waterproofing to obtain a seamless membrane free of entrapped gases, with an average total dry film thickness of 60 mils and a minimum dry film thickness of 50 mils at any point.
 - 2. Apply fluid applied waterproofing to prepared wall terminations and vertical surfaces.
 - 3. Verify wet film thickness of fluid applied waterproofing every 100 square feet.

1.15 WATERPROOF DECK COATING APPLICATION

- A. General: Apply waterproofing according to manufacturer's written instructions and recommendations.
 - 1. Start installing waterproofing in presence of manufacturer's technical representative.
 - 2. Apply primer/ basecoat over prepared substrate.
- B. Mixing and Application: Mix materials and apply waterproofing to substrates indicated.
 - 1. Apply waterproofing to obtain a seamless membrane.
 - 2. Detail edges in accordance with manufacturer's instructions and recommendations.

1.16 CURING, PROTECTING, AND CLEANING

- A. Cure waterproofing according to manufacturer's written recommendations, taking care to prevent contamination and damage during application stages and curing.
 - 1. Do not permit foot or vehicular traffic on unprotected membrane.
- B. Protect waterproofing from damage and wear during remainder of construction period.
- C. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 07141

SECTION 07170 - BENTONITE WATERPROOFING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following applications of a complete bentonite waterproofing system:
 - 1. Waterproofing elevator pits.
 - 2. Waterproofing of exterior walls below grade, where indicated.

1.2 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: Include product specifications, installation instructions and recommendations of manufacturer, for each material and type of application required.
- C. Samples: Submit samples of the following materials in the following sizes:
 - 1. Waterproofing: 6-inches square.
- D. Warranty: Submit a specimen of specified waterproofing warranty.
- E. Test Report: Submit manufacturer's test report on water samples taken at the site along with recommendations as a result of these tests.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Be experienced in manufacturing a bentonite waterproofing system as indicated for this Project and have a record of successful in-service performance.
- B. Installer Qualifications: Engage an experienced Installer who has specialized in installing bentonite waterproofing systems as required for this Project and who is licensed by or otherwise acceptable to the manufacturer of the primary materials.

- C. Single-Source Responsibility: Obtain bentonite waterproofing system from one source of a single manufacturer. Obtain accessory products used in conjunction with bentonite waterproofing from sources acceptable to the bentonite waterproofing manufacturer.
- D. Preinstallation Conference: Approximately 2 weeks prior to scheduled commencement of waterproofing installation, meet at Project site with Waterproofing Installer; preparer of substrate to receive waterproofing; installers of other work in and around waterproofing that must precede, follow, or penetrate waterproofing (including Mechanical and Electrical Installers as applicable); Architect; Owner; and waterproofing manufacturer's representative to review materials, procedures, schedules, and other requirements and conditions related to installing bentonite waterproofing.
- E. Water Samples: Obtain water samples from the site at approximate locations where waterproofing will be installed and have the waterproofing manufacturer test for acids, alkalies, brine, or other contaminants that may inhibit the performance of untreated bentonite. Comply with manufacturer's recommendations resulting from these tests.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to Project site in manufacturer's original unopened containers.
- B. Store materials in a dry, well-ventilated space.
- C. Remove and replace bentonite materials that have been prematurely exposed to moisture.

1.6 PROJECT CONDITIONS

- A. Weather Conditions: Do not apply waterproofing materials to surfaces on which ice or frost is visible. Bentonite clay in panel or loose form may be placed on damp surfaces. Do not apply waterproofing materials in areas with standing water.
- B. Comply with manufacturer's recommendations regarding weather conditions before and during installation, condition of the substrate to receive waterproofing, and protection of the installed waterproofing system.

1.7 WARRANTY

- A. Warranty: Submit a written warranty, executed by manufacturer and applicator, agreeing to repair or replace components of bentonite waterproofing system that fail in mate

rials or workmanship within the specified warranty period. Failures include, but are not limited to, the following:

1. Water penetrating into the building or structure.
 2. Deteriorated or displaced waterproofing materials.
- B. Warranty Period: 10 years from date of Substantial Completion.
- C. The warranty shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and will be in addition to and run concurrent with other warranties made by the Contractor under requirements of the Contract Documents.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated in the Work include, but are not limited to, the following:
1. CETCO, Colloid Environmental Technologies Company.

2.2 MATERIALS, GENERAL

- A. Bentonite: Granular bentonite clay (sodium bentonite), minimum 85 percent montmorillonite (hydrated aluminum silicate), with a minimum of 90 percent passing a 20-mesh sieve.
1. Product: Hydrobar Tubes; water-soluble plastic tubing filled with bentonite.
 2. Product: Volclay Waterstoppage; dry granular bentonite.
- B. Bentonite Mastic: Trowelable consistency, bentonite compound, specifically formulated for application at joints and penetrations.
1. Product: Bentoseal Gel.
- C. Wall-to-Footing Bentonite Joint Strip: Manufacturer's standard 2 inch diameter water-soluble tube containing approximately 1.5 lbs./ft. of bentonite, hermetically sealed, designed specifically for placing on wall footings at line of joint with exterior base of wall.
- D. Preformed Waterstop: Flexible strip of bentonite waterproofing compound in cartridge or coil form, designed specifically for vertical and horizontal joints in concrete construction.

2.2 1. Product: Waterstop Rx.
GEOTEXTILE/BENTONITE SHEET SYSTEM

- A. Standard Sheet: Minimum average of 1.0 psf of bentonite adhered to nonwoven polypropylene fabric with water-soluble backing on opposite side.

1. Product: Voltex.

2.3 INSTALLATION ACCESSORIES

- A. Protection Board: Provide products recommended by waterproofing manufacturer to suit project requirements. Types available include, but are not limited to, the following:

1. 1/4-inch thick sheets of extruded polystyrene foam core laminated between two plastic face sheets.

- a. Product: Amocor PB4; Amoco Foam Products Company.

- B. Termination Bar: Extruded or formed aluminum bars with upper flange to receive sealant.

- C. Plastic Sheets: Polyethylene sheeting conforming to ASTM D 4397, thickness as recommended by waterproofing manufacturer to suit application, but not less than 6.0 mils.

- D. Fasteners: Case-hardened nails or hardened-steel powder-actuated fasteners. Provide 1/2-inch diameter or 1-inch diameter washers (dependant on manufacturer's requirements) under fastener heads.

- E. Sealants: As recommended by manufacturer. Comply with requirements specified in Division 7 Section "Joint Sealants."

PART 3 - EXECUTION

3.1 PREPARATION

- A. General: Comply with manufacturer's instructions and recommendations. Verify that substrate is complete and that all work that will penetrate waterproofing is complete and rigidly installed. Verify locations of waterproofing termination.

1. Coordinate work in vicinity of waterproofing to assure proper conditions for installation of the waterproofing system and to prevent damage to the waterproofing after installation.

- B. Formed Concrete Surfaces: Remove fins and projections. Fill voids, rock pockets,

form tie holes, and other defects with bentonite mastic or cementitious patching material according to manufacturer's recommendations.

- C. Horizontal Concrete Surfaces: Remove debris, standing water, oily substances, mud, and similar substances that could impair the bonding ability of the concrete or the effectiveness of the waterproofing. Fill voids, cracks greater than 1/8 inch, honeycomb areas, and other defects with bentonite mastic or cementitious patching material according to manufacturer's recommendations.

3.2 INSTALLATION

- A. General: Install waterproofing and accessories according to manufacturer's instructions, standard details, and recommended practices.
- B. Construction Joints: Comply with manufacturer's recommendations for waterstops.

3.3 GEOTEXTILE/BENTONITE SHEET INSTALLATION

- A. General: Comply with manufacturer's instructions and recommendations.
 - 1. Install sheets with ends and edges lapped a minimum of 6 inches on horizontal substrates and a minimum of 4 inches on vertical substrates. Stagger end joints between sheets. Fasten seams by stapling to adjacent sheet or nailing to substrate.

END OF SECTION 07170

SECTION 07210 - BUILDING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Cellulose insulation.
 - 2. Semi-rigid insulation.
 - 3. Blanket or batt insulation.
 - 4. Sound attenuation blanket or batt insulation.
 - 5. Safing insulation.

1.2 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: Each type of insulation product specified.
- C. Product Test Reports: From and based on tests performed by a qualified independent testing agency evidencing compliance of insulation products with specified requirements including those for thermal resistance, fire-test-response characteristics, water-vapor transmission, water absorption, and other properties, based on comprehensive testing of current products.
- D. Research or Evaluation Reports: Reports of the model code organization acceptable to authorities having jurisdiction that evidence compliance of foam-plastic insulations with building code in effect for Project.
- E. Products - Recycled Content: Provide certification from manufacturer on product's recycled content.

1.3 QUALITY ASSURANCE

- A. Single-Source Responsibility for Insulation Products: Obtain each type of building insulation from a single source with resources to provide products complying with requirements indicated without delaying the Work.

- B. Fire-Test-Response Characteristics: Provide insulation and related materials with the fire-test-response characteristics indicated on Drawings or specified elsewhere in this Section as determined by testing identical products per test method indicated below by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify materials with appropriate markings of applicable testing and inspecting agency.
 - 1. Surface-Burning Characteristics: ASTM E 84.
 - 2. Fire-Resistance Ratings: ASTM E 119.
 - 3. Combustion Characteristics: ASTM E 136.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration by moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.

PART 2 - PRODUCTS

1.5 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide insulation products by one of the following:
 - 1. Cellulose Insulation – Spray Applied
 - a. Hamilton Manufacturing, Inc.
 - b. P.K. Insulation Manufacturing, Inc.
 - c. Tascon Industries, Inc.
 - 2. Blanket, Batt, Semi-Rigid, and Sound Attenuation (Glass-Fiber) Insulation:
 - a. CertainTeed Corporation.
 - b. Knauf Fiber Glass GmbH.
 - c. Owens-Corning Fiberglas Corporation.
 - d. Schuller International, Inc.
 - 3. Safing Insulation:
 - a. Fibrex Inc.
 - b. Partek Insulations, Inc.
 - c. USG Interiors, Inc.

1.6 INSULATING MATERIALS

- A. General: Provide insulating materials that comply with requirements and with referenced standards.
 - 1. Preformed Units: Sizes to fit applications indicated; selected from manufacturer's standard thickness, widths, and lengths.
- B. Cellulose Insulation – Spray Applied: ASTM C 1149; Class 1, Class A, ASTM E-84; chemically treated for flame-resistance, processing, and handling characteristics.
 - 1. Moisture Absorption: Meets ASTM C 739 requirements.
- C. Semi-Rigid Insulation Board: ASTM C 612, Type IA or ASTM C 553, Types I, II, and III; faced on one side with foil-scrim-kraft vapor retarder; with maximum flame-spread and smoke-developed indices of 25 and 50, respectively; and of the following properties:
 - 1. Nominal density of 1.0 lb/cu. ft., thermal resistance of 3.7 degrees F x h x sq. ft./Btu x in. at 75 degrees F.
- D. Batt Insulation: Thermal insulation combining mineral fibers of type described below with thermosetting resins to comply with ASTM C 665, Type III, Class A (blankets with reflective vapor-retarder membrane facing and flame spread of 25 or less); with foil-scrim-kraft, foil-scrim, or foil-scrim-polyethylene vapor-retarder membrane on 1 face.
 - 1. Mineral-Fiber Type: Fibers manufactured from glass.
- E. Sound Attenuation Blanket Insulation: ASTM C 665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.
 - 1. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of assembly.

1.7 SAFING INSULATION AND ACCESSORIES

- A. Safing Insulation: Semi-rigid boards designed for use as fire stop at openings between edge of slab and exterior wall panels, produced by combining slag-wool fibers with thermosetting resin binders to comply with ASTM C 612, Type IA and IB; nominal density of 4 lb/cu. ft.; passing ASTM E 136 for combustion characteristics; thermal resistance of 4 degrees F x h x sq. ft./Btu x in. at 75 degrees F.
- B. Calking Compound: Material approved by manufacturer of safing insulation for sealing joint between foil backing of safing insulation and edge of concrete floor slab against penetration of smoke.

- C. Safing Clips: Galvanized steel safing clips approved by manufacturer of safing insulation for holding safing insulation in place.

1.8 AUXILIARY INSULATING MATERIALS

- A. Adhesive for Bonding Insulation: Product with demonstrated capability to bond insulation securely to substrates indicated without damaging insulation and substrates.

1.9 INSULATION FASTENERS

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation, of thickness indicated, securely in position indicated with self-locking washer in place; and complying with the following requirements:
 - 1. Plate: Perforated galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - 2. Spindle: Copper-coated low carbon steel, fully annealed, 0.105 inches in diameter, length to suit depth of insulation indicated.
- B. Adhesively Attached, Angle-Shaped, Spindle-Type Anchors: Angle welded to projecting spindle, capable of holding insulation securely in position indicated with self-locking washer in place, and complying with the following requirements:
 - 1. Angle: Formed from 0.030-inch- thick, perforated, galvanized carbon-steel sheet with each leg 2 inches square.
 - 2. Spindle: Copper-coated low carbon steel, fully annealed, 0.105 inches in diameter, length to suit depth of insulation indicated.
- C. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick galvanized steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches square or in diameter.
 - 1. Where spindles will be exposed to human contact after installation, protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap.
- D. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.

PART 3 - EXECUTION

1.10 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements of Sections in which substrates and related work are specified and to determine if other conditions affecting performance of insulation are satisfactory. Do not proceed with installation until unsatisfactory conditions have been corrected.

1.11 PREPARATION

- A. Clean substrates of substances harmful to insulations or vapor retarders, including removing projections capable of puncturing vapor retarders or that interfere with insulation attachment.
- B. Close off openings in cavities receiving poured-in-place insulation to prevent escape of insulation. Provide bronze or stainless steel screens (inside) where openings must be maintained for drainage or ventilation.

1.12 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and application indicated.
- B. Install insulation that is undamaged, dry, and unsoiled
- C. Extend insulation in thickness indicated to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Apply single layer of insulation to produce thickness indicated, unless multiple layers are otherwise shown or required to make up total thickness.

1.13 INSTALLATION BUILDING INSULATIONS

- A. Place loose-fill insulation into spaces and onto surfaces as shown, either by pouring or by machine blowing to comply with ASTM C 1015. Level horizontal applications to uniform thickness as indicated, lightly settle to uniform density, but do not compact excessively.
- B. For spray-applied cellulosic loose-fill insulation, comply with the manufacturer's installation instructions and recommendations and with the Cellulose Insulation Manufacturers Association's Special Report #3, "Standard Practice for Installing Cellulose Insulation".

- C. Apply insulation units to substrates, complying with manufacturer's written instructions. Bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.
- D. Set vapor-retarder-faced units with vapor retarder toward the exterior, unless otherwise indicated. Do not obstruct ventilation spaces, except for firestopping.
 - 1. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to surrounding construction to ensure airtight installation.
- E. Install mineral-fiber blankets in cavities formed by framing members according to the following requirements:
 - 1. Use blanket widths and lengths that fill cavities formed by framing members. Where more than one length is required to fill cavity, provide lengths that will produce a snug fit between ends.
 - 2. Place blankets in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.

1.14 INSTALLATION OF SAFING INSULATION

- A. Install safing insulation in accordance with manufacturer's instructions and recommendations. Leave no voids in completed installation.

1.15 PROTECTION

- A. General: Protect installed insulation and vapor retarders from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION 07210

SECTION 07412 - METAL WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Metal-faced composite wall panels.

1.2 DEFINITION

- A. Metal Wall Panel Assembly: Metal wall panels, attachment system components, miscellaneous metal framing, thermal insulation, and accessories necessary for a complete weathertight system.

1.3 PERFORMANCE REQUIREMENTS

- A. General: Provide metal wall panel assemblies that comply with performance requirements specified as determined by testing manufacturers' standard assemblies similar to those indicated for this Project, by a qualified testing and inspecting agency.
- B. Structural Performance: Provide metal wall panel assemblies capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated.
 - 1. Wind Loads: As indicated.
 - 2. Deflection Limits: Engineer metal wall panel assemblies to withstand test pressures with deflection no greater than $L/360$ of the span and no evidence of material failure, structural distress, or permanent deformation exceeding 0.2 percent of the clear span.
 - a. Test Pressures: 150 percent of inward and outward wind-load design pressures.
- C. Thermal Movements: Provide metal wall panel assemblies that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): Local conditions.

- D. Thermal Movements for Metal-Faced Composite Wall Panels: Provide composite wall panel assemblies that allow for noiseless thermal movements resulting from the following range in ambient temperatures and that prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects:
 - 1. Ambient Temperature Range: Minus 20 to plus 180 degrees F.
- E. Thermal Performance: Provide insulated metal wall panel assemblies with thermal-resistance value (R-value) indicated when tested according to ASTM C 236 or ASTM C 518.

1.4 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal wall panel and accessory.
- C. Shop Drawings: Show fabrication and installation layouts of metal wall panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details. Distinguish between factory- and field-assembled work.
 - 1. Accessories: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches:
 - a. Flashing and trim.
 - b. Downspouts.
 - 2. For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- D. Coordination Drawings: Exterior elevations drawn to scale and coordinating penetrations and wall-mounted items. Show the following:
 - 1. Wall panels and attachments.

- E. Samples for Initial Selection: For metal wall panel indicated with factory-applied color finishes.
 - 1. Include similar Samples of trim and accessories involving color selection.
 - 2. Include manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each sealant exposed to view.
 - F. Samples for Verification: For exposed finish required, prepared on Samples of size indicated below.
 - 1. Metal Wall Panels: 12 inches long by actual panel width. Include fasteners, closures, and other metal wall panel accessories.
 - a. Include four-way joint for composite panels.
 - G. Compatibility and Adhesion Test Reports: From sealant manufacturer indicating the following:
 - 1. Materials forming joint substrates and joint sealant backings have been tested for compatibility and adhesion with joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
 - H. Field quality-control test reports.
 - I. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for the following:
 - 1. Metal Wall Panels: Include reports for air infiltration, water penetration, and structural performance.
 - J. Research/Evaluation Reports: For metal-faced composite wall panels.
 - K. Maintenance Data: For metal wall panels to include in maintenance manuals.
 - L. Warranties: Special warranties specified in this Section.
- 1.5 QUALITY ASSURANCE
- A. Installer Qualifications: An employer of workers trained and approved by manufacturer.
 - B. Installer Qualifications: Fabricator of metal-faced composite wall panels.
 - 1. Installer's responsibilities include fabricating and installing metal wall panel assemblies and providing professional engineering services needed to assume engineering responsibility.

2. Engineering Responsibility: Preparation of data for metal wall panels, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- C. Fabricator Qualifications: Certified by metal-faced composite wall panel manufacturer to fabricate and install manufacturer's wall panel system.
- D. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated, as documented according to ASTM E 548.
- E. Source Limitations: Obtain each type of metal wall panel through one source from a single manufacturer.
- F. Product Options: Drawings indicate size, profiles, and dimensional requirements of metal wall panels and are based on the specific system indicated. Refer to Division 1 Section "Product Requirements."
1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- G. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.
1. Use manufacturer's standard test methods to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
 - a. Perform tests under environmental conditions replicating those that will exist during installation.
 2. Submit no fewer than nine pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
 3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures, including the use of specially formulated primers.
- H. Fire-Resistance Ratings: Where indicated, provide metal wall panels identical to those of assemblies tested for fire resistance per ASTM E 119 by a testing and inspecting agency acceptable to authorities having jurisdiction.
1. Combustion Characteristics: ASTM E 136.
 2. Fire-Resistance Ratings: Indicated by design designations from UL's "Fire Resistance Directory" or from the listings of another testing and inspecting agency.

3. Metal wall panels shall be identified with appropriate markings of applicable testing and inspecting agency.
- I. Surface-Burning Characteristics: Provide insulated metal wall panels having insulation-core materials with the following surface-burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction:
 1. Flame-Spread Index: 25 or less, unless otherwise indicated.
 2. Smoke-Developed Index: 450 or less, unless otherwise indicated.
- J. Mockups: Build mockups to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution.
 1. Build mockup of typical corner wall panel as shown on Drawings; approximately 48 inches square by full thickness, including insulation, supports, attachments, and accessories.
 - a. Include four-way joint for metal-faced composite wall panels.
 2. Approval of mockups is for other material and construction qualities specifically approved by Architect in writing.
 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.
 4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- K. Preliminary Siding Conference: Before starting wall construction, conduct conference at Project site. Comply with requirements for preinstallation conferences in Division 1 Section "Project Management and Coordination." Review methods and procedures related to wall construction and metal wall panels including, but not limited to, the following:
 1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, metal wall panel Installer, metal wall panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects metal wall panels including installers of doors, windows, and louvers.
 2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 3. Review methods and procedures related to metal wall panel installation, including manufacturer's written instructions.
 4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
 5. Review flashings, special siding details, wall penetrations, openings, and condition of other construction that will affect metal wall panels.

6. Review governing regulations and requirements for insurance, certificates, and tests and inspections if applicable.
 7. Review temporary protection requirements for metal wall panel assembly during and after installation.
 8. Review wall panel observation and repair procedures after metal wall panel installation.
- L. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination." Review methods and procedures related to metal wall panel assemblies including, but not limited to, the following:
1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, metal wall panel Installer, metal wall panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects metal wall panels including installers of doors, windows, and louvers.
 2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 3. Review methods and procedures related to metal wall panel installation, including manufacturer's written instructions.
 4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
 5. Review flashings, special siding details, wall penetrations, openings, and condition of other construction that will affect metal wall panels.
 6. Review governing regulations and requirements for insurance, certificates, and testing and inspecting if applicable.
 7. Review temporary protection requirements for metal wall panel assembly during and after installation.
 8. Review wall panel observation and repair procedures after metal wall panel installation.
 9. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, metal wall panels, and other manufactured items so as not to be damaged or deformed. Package metal wall panels for protection during transportation and handling.
- B. Unload, store, and erect metal wall panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal wall panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal wall panels to ensure dryness, with positive slope for drainage of water. Do not store metal wall panels in contact with other materials that might cause staining, denting, or other surface damage.

- D. Store metal-faced composite wall panels vertically, covered with suitable weathertight and ventilated covering. Store metal-faced composite wall panels to ensure dryness, with positive slope for drainage of water. Do not store metal-faced composite wall panels in contact with other materials that might cause staining, denting, or other surface damage. Do not allow storage space to exceed 120 deg F.
- E. Protect strippable protective covering on metal wall panels from exposure to sunlight and high humidity, except to extent necessary for period of metal wall panel installation.

1.7 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal wall panels to be performed according to manufacturers' written instructions and warranty requirements.
- B. Field Measurements: Verify locations of structural members and wall opening dimensions by field measurements before metal wall panel fabrication and indicate measurements on Shop Drawings.
 - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, either establish framing and opening dimensions and proceed with fabricating metal wall panels without field measurements, or allow for field trimming of panels. Coordinate wall construction to ensure that actual building dimensions, locations of structural members, and openings correspond to established dimensions.

1.8 COORDINATION

- A. Coordinate metal wall panel assemblies with rain drainage work, flashing, trim, and construction of other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal wall panel assemblies that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including rupturing, cracking, or puncturing.
 - b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: Two years from date of Substantial Completion.

- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal wall panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

1.10 METAL-FACED COMPOSITE WALL PANELS

- A. General: Provide factory-formed and -assembled metal-faced composite wall panels fabricated from two metal facings bonded, using no glues or adhesives, to solid extruded thermoplastic core; formed into profile for installation method indicated. Include attachment system components and accessories required for weathertight system.
1. Product and Manufacturer – Basis of Design:
 - a. Alusuisse Composites, Inc.; Alucobond.
 2. System Configuration: Rainscreen System.
- B. Aluminum-Faced Composite Wall Panels: Formed with 0.020-inch- thick, coil-coated aluminum sheet facings.
1. Panel Thickness: 4mm
 2. Surface: Smooth flat finish.
 3. Core: Manufacturer's standard non-fire-rated core.
 4. Exterior Finish: Fluoropolymer.
 - a. Color: As selected by Architect from manufacturer's full range.
- C. Attachment System Components: Formed from extruded aluminum.
1. Include manufacturer's standard perimeter extrusions with integral weather stripping, panel stiffeners, panel clips, and anchor channels.
- D. Flashing and Trim: Same materials, finish, and color as facings of adjacent composite panels, unless otherwise indicated.

1.11 FINISH

- A. Aluminum Sheet: Coil-coated sheet, ASTM B 209, alloy as standard with manufacturer, with temper as required to suit forming operations and structural performance required.
1. Exposed Finishes: Apply the following coating, as specified or indicated on Drawings.
 - a. High-Performance Organic Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 1) Fluoropolymer Three-Coat System: Manufacturer's standard three-coat, thermocured system consisting of specially formulated inhibitive primer, fluoropolymer color coat, and clear fluoropolymer topcoat, with both color coat and clear topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight, with a minimum total dry film thickness of 1.5 mil; complying with AAMA 2605.
 2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

1.12 MISCELLANEOUS METAL FRAMING

- A. Steel Sheet Components, General: Complying with ASTM C 645 requirements for metal and with ASTM A 653/A 653M, G60, hot-dip galvanized zinc coating.
- B. Subgirts: C- or Z-shaped sections fabricated from 0.0598-inch bare steel thickness, shop-painted, cold-formed, metallic-coated steel sheet.
- C. Zee Clips: 0.079-inch bare steel thickness, cold-formed, galvanized steel sheet.
- D. Base or Sill Angles and Channels: 0.079-inch bare steel thickness, cold-formed, galvanized steel sheet.
- E. Hat-Shaped, Rigid Furring Channels: ASTM C 645.
 1. Minimum Base Metal Thickness: 0.0312 inch.
 2. Depth: As indicated.
- F. Cold-Rolled Furring Channels: 0.0538-inch bare steel thickness, with minimum 1/2-inch-wide flange.
 1. Depth: As indicated.

2. Furring Brackets: Adjustable, corrugated-edge type of steel sheet with minimum bare steel thickness of 0.0312 inch.
 3. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch-diameter wire, or double strand of 0.0475-inch-diameter wire.
- G. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4 inches, wall attachment flange of 7/8 inch, minimum bare metal thickness of 0.0179 inch, and depth required to fit insulation thickness indicated.
- H. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.

1.13 MISCELLANEOUS MATERIALS

- A. Sealant: One-Part Silicone Sealant: For Metal Wall Panels (metal faced composite wall panels); one-part silicone sealant, having a joint movement capability of plus-or-minus 100% elongation, minus 50% compression, and Shore A durometer hardness of 15.
1. Product and Manufacturer: "No. 755"; Dow Corning Corp. or equal product as manufactured by General Electric Co.
 2. Warranty: Manufacturer's standard 20 year warranty.
- B. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal wall panels by means of plastic caps or factory-applied coating.
1. Fasteners: Self-drilling or self-tapping 410 stainless steel hex washer head, with EPDM or PVC washer under heads of fasteners bearing on weather side of metal wall panels.
 2. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head.
 3. Blind Fasteners: High-strength aluminum or stainless-steel rivets.

1.14 ACCESSORIES

- A. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal wall panels, unless otherwise indicated.
1. Closures: Provide closures at eaves and rakes, fabricated of same metal as metal wall panels.
 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible

closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.

- B. Flashing and Trim: Formed from 0.0179-inch- thick, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, bases, drips, sills, jambs, corners, endwalls, framed openings, rakes, fasciae, parapet caps, soffits, reveals, and fillers. Finish flashing and trim with same finish system as adjacent metal wall panels.

1.15 FABRICATION

- A. General: Fabricate and finish metal wall panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
 - 1. Form panel lines, breaks, and angles to be sharp and true, with surfaces free from warp and buckle.
 - 2. Fabricate wall panels with panel stiffeners as required to maintain fabrication tolerances and to withstand design loads.
- B. Fabricate metal wall panels in a manner that eliminates condensation on interior side of panel and with joints between panels designed to form weathertight seals.
- C. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- D. Where indicated, fabricate metal wall panel joints with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will minimize noise from movements within panel assembly.
- E. Metal-Faced Composite Wall Panels: Factory form panels in a continuous process with no glues or adhesives. Trim and square edges of sheets with no displacement of face sheets or protrusion of core material.
 - 1. Fabricate panels with panel stiffeners, as required to comply with deflection limits, attached to back of panels with structural silicone sealant or bond tape.
 - 2. Fabricate panels with sharply cut edges, with no displacement of face sheets or protrusion of core material.
 - 3. Dimensional Tolerances:
 - a. Length: Plus 0.375 inch.
 - b. Width: Plus 0.188 inch.
 - c. Thickness: Plus or minus 0.008 inch.

- d. Panel Bow: 0.8 percent maximum of panel length or width.
 - e. Squareness: 0.2 inch maximum.
- F. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.
- 1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
 - 2. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
 - 3. Seams for Other Than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.
 - 4. Sealed Joints: Form nonexpansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.
 - 5. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
 - 6. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended by metal wall panel manufacturer.
 - a. Size: As recommended by SMACNA's "Architectural Sheet Metal Manual" or metal wall panel manufacturer for application but not less than thickness of metal being secured.

1.16 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

1.17 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal wall panel supports, and other conditions affecting performance of work.
 - 1. Examine primary and secondary wall framing to verify that girts, angles, channels, studs, and other structural panel support members and anchorage have been installed within alignment tolerances required by metal wall panel manufacturer.
 - 2. Examine solid wall sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal wall panel manufacturer.
 - 3. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
- B. Examine roughing-in for components and systems penetrating metal wall panels to verify actual locations of penetrations relative to seam locations of metal wall panels before metal wall panel installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

1.18 PREPARATION

- A. Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment.
- B. Install flashings and other sheet metal to comply with requirements specified in Division 7 Section "Sheet Metal Flashing and Trim."
- C. Miscellaneous Framing: Install subgirts, base angles, sills, furring, and other miscellaneous wall panel support members and anchorage according to ASTM C 754 and metal wall panel manufacturer's written recommendations.

1.19 METAL-FACED COMPOSITE WALL PANEL INSTALLATION

- A. General: Install attachment system required to support wall panels and to provide a complete weathertight wall system, including subgirts, perimeter extrusions, tracks, drainage channels, panel clips, and anchor channels in accordance with manufacturer's instructions and recommendations.
 - 1. Include attachment to supports, panel-to-panel joinery, panel-to-dissimilar-material joinery, and panel-system joint seals.

2. Do not begin installation until weather barrier and flashings that will be concealed by composite panels are installed.
- B. Rainscreen-Principle Installation: Provide manufacturer's standard pressure-equalized, rainscreen-principle system with vertical channel that provides support and complete secondary drainage system, draining at base of wall. Notch vertical channel to receive support pins. Install vertical channels supported by channel brackets or adjuster angles and at locations, spacings, and with fasteners recommended by manufacturer. Attach wall panels by engaging horizontal support pins into notches in vertical channels and into flanges of wall panels. Leave horizontal and vertical joints with open reveal.
1. Install wall panels to allow individual panels to "free float" and be installed and removed without disturbing adjacent panels.
 2. Do not apply sealants to joints, unless otherwise indicated on Drawings.

1.20 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.
1. Install components required for a complete metal wall panel assembly including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
1. Install exposed flashing and trim that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).

1.21 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align metal wall panel units within installed tolerance of 1/4 inch in 20 feet, nonaccumulative, on level, plumb, and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

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1.22 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect completed metal wall panel installation, including accessories. Report results in writing.
- B. Remove and replace applications of metal wall panels where inspections indicate that they do not comply with specified requirements.

1.23 CLEANING AND PROTECTION

- A. Remove temporary protective coverings and strippable films, if any, as metal wall panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal wall panel installation, clean finished surfaces as recommended by metal wall panel manufacturer. Maintain in a clean condition during construction.
- B. After metal wall panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.
- C. Replace metal wall panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 07412

SECTION 07540 - THERMOPLASTIC MEMBRANE ROOFING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. TPO membrane roofing system installed over lightweight concrete roof insulation system.

1.2 DEFINITIONS

- A. Roofing Terminology: Refer to ASTM D 1079 and glossary of NRCA's "The NRCA Roofing and Waterproofing Manual" for definition of terms related to roofing work in this Section.
- B. Design Uplift Pressure: The uplift pressure, calculated according to procedures in SPRI's "Wind Load Design Guide for Fully Adhered and Mechanically Fastened Roofing Systems," before multiplication by a safety factor.
- C. Factored Design Uplift Pressure: The uplift pressure, calculated according to procedures in SPRI's "Wind Load Design Guide for Fully Adhered and Mechanically Fastened Roofing Systems," after multiplication by a safety factor.

1.3 PERFORMANCE REQUIREMENTS

- A. General: Provide installed roofing membrane and base flashings that remain watertight; do not permit the passage of water; and resist specified uplift pressures, thermally induced movement, and exposure to weather without failure.
- B. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by roofing membrane manufacturer based on testing and field experience.
- C. Roofing System Design: Provide a membrane roofing system that is identical to systems that have been successfully tested by a qualified testing and inspecting agency to resist uplift pressure calculated according to ASCE 7.
 - 1. Corner Uplift Pressure:
 - 2. Perimeter Uplift Pressure:
 - 3. Field-of-Roof Uplift Pressure:

- D. FMG Listing: Provide roofing membrane, base flashings, and component materials that comply with requirements in FMG 4450 and FMG 4470 as part of a membrane roofing system and that are listed in FMG's "Approval Guide" for Class 1 or noncombustible construction, as applicable. Identify materials with FMG markings.
 - 1. Fire/Windstorm Classification: Class 1A, FM-120.

1.4 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: For products indicated.
- C. Shop Drawings: For roofing system. Include plans, elevations, sections, details, and attachments to other Work.
 - 1. Base flashings and membrane terminations.
- D. Samples for Verification: For the following products:
 - 1. 12-by-12-inch square of sheet roofing, of color specified, including T-shaped side and end lap seam.
- E. Installer Certificates: Signed by roofing system manufacturer certifying that Installer is approved, authorized, or licensed by manufacturer to install roofing system.
- F. Manufacturer Certificates: Signed by roofing manufacturer certifying that roofing system complies with requirements specified in "Performance Requirements" Article.
 - 1. Submit evidence of meeting performance requirements.
- G. Qualification Data: For Installer and manufacturer.
- H. Product Test Reports: Based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for components of roofing system.
- I. Research/Evaluation Reports: For components of membrane roofing system.
- J. Maintenance Data: For roofing system to include in maintenance manuals.
- K. Warranties: Special warranties specified in this Section.

- L. Inspection Report: Copy of roofing system manufacturer's inspection report of completed roofing installation.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's warranty.
- B. Manufacturer Qualifications: A qualified manufacturer that has UL listing for membrane roofing system identical to that used for this Project.
- C. Testing Agency Qualifications: An independent testing agency with the experience and capability to conduct the testing indicated, as documented according to ASTM E 548.
- D. Source Limitations: Obtain components for membrane roofing system from roofing membrane manufacturer.
- E. Fire-Test-Response Characteristics: Provide membrane roofing materials with the fire-test-response characteristics indicated as determined by testing identical products per test method below by UL, FMG, or another testing and inspecting agency acceptable to authorities having jurisdiction. Materials shall be identified with appropriate markings of applicable testing and inspecting agency.
 - 1. Exterior Fire-Test Exposure: Class A ASTM E 108, for application and roof slopes indicated.
 - 2. Fire-Resistance Ratings: ASTM E 119, for fire-resistance-rated roof assemblies of which roofing system is a part.
- F. Preliminary Roofing Conference: Before starting roof deck construction, conduct conference at Project site. Comply with requirements for preinstallation conferences in Division 1 Section "Project Management and Coordination." Review methods and procedures related to roof deck construction and roofing system including, but not limited to, the following:
 - 1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing including installers of roof accessories and roof-mounted equipment.
 - 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
 - 3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
 - 5. Review structural loading limitations of roof deck during and after roofing.

6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
 7. Review governing regulations and requirements for insurance and certificates if applicable.
 8. Review temporary protection requirements for roofing system during and after installation.
 9. Review roof observation and repair procedures after roofing installation.
- G. Preinstallation Conference: Conduct conference at Project site. Comply with requirements in Division 1 Section "Project Management and Coordination." Review methods and procedures related to roofing system including, but not limited to, the following:
1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing including installers of roof accessories and roof-mounted equipment.
 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
 3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
 5. Review structural loading limitations of roof deck during and after roofing.
 6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
 7. Review governing regulations and requirements for insurance and certificates if applicable.
 8. Review temporary protection requirements for roofing system during and after installation.
 9. Review roof observation and repair procedures after roofing installation.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.

- C. Handle and store roofing materials and place equipment in a manner to avoid permanent deflection of deck.

1.7 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form, without monetary limitation, in which manufacturer agrees to repair or replace components of membrane roofing system that fail in materials or workmanship within specified warranty period. Failure includes roof leaks.
 - 1. Special warranty includes roofing membrane, base flashings, roofing membrane accessories, fasteners, walkway products, and other components of membrane roofing system.
 - 2. Warranty Period: 15 years from date of Substantial Completion.
- B. Special Project Warranty: Submit roofing Installer's warranty, on warranty form, signed by Installer, covering Work of this Section, including all components of membrane roofing system such as roofing membrane, base flashing, fasteners, cover boards, substrate boards, vapor retarders, roof pavers, and walkway products, for the following warranty period:
 - 1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

1.9 THERMOPLASTIC POLYOLEFIN (TPO) ROOFING MEMBRANE

- A. Fabric-Reinforced Thermoplastic Polyolefin Sheet: Uniform, flexible sheet formed from a thermoplastic polyolefin, internally fabric or scrim reinforced, and as follows:
 - 1. Product and Manufacturer – Basis of Design: Sure-Weld System; Carlisle SynTec Incorporated.
 - 2. Overall Thickness: 60 mils, nominal, minimum. 45 mil thick membrane is not acceptable.
 - 3. Exposed Face Color: White.
- B. Fire Retardant Additive: Magnesium hydroxide. Membranes using bromine compounds as fire retardants are not acceptable.

1.10 AUXILIARY MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with membrane roofing.
 - 1. Liquid-type auxiliary materials shall meet VOC limits of authorities having jurisdiction.
- B. Sheet Flashing: Manufacturer's standard unreinforced thermoplastic polyolefin sheet flashing, 55 mils thick, minimum, of same color as sheet membrane.
- C. Bonding Adhesive: Manufacturer's standard bonding adhesive for membrane, and solvent-based bonding adhesive for base flashings.
- D. Metal Termination Bars: Manufacturer's standard predrilled stainless steel or aluminum bars, approximately 1 by 1/8 inch thick; with anchors.
- E. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, termination reglets, fasteners, cover strips, and other accessories.

1.11 WALKWAYS

- A. Rubber Roof Pavers: Interlocking, lightweight rubber units, 24 by 24 by 2-1/4 inches, 6 lb/sq. ft.; with grooved back for 4-way drainage, beveled and doweled; and as follows:
 - 1. Product and Manufacturer – Basis of Design:
 - a. Carlisle SynTec Incorporated; Interlocking Rubber Paver.
 - 2. Color: To be selected by the Architect from manufacturer's standard color selections.

PART 3 - EXECUTION

1.12 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with the following requirements and other conditions affecting performance of roofing system:
 - 1. Verify that roof openings and penetrations are in place and set and braced and that roof drains are securely clamped in place.
 - 2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations.
 - 3. Verify that minimum drying period of lightweight concrete insulation recommended by roofing system manufacturer has passed.

4. Proceed with installation only after unsatisfactory conditions have been corrected.

1.13 PREPARATION

- A. Clean substrates of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- C. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at the end of the workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.

1.14 ROOFING MEMBRANE INSTALLATION

- A. Mechanically attach roofing membrane over area to receive roofing according to membrane roofing system manufacturer's written instructions.
- B. Start installation of roofing membrane in presence of membrane roofing system manufacturer's technical personnel.
- C. Accurately align roofing membrane and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- D. Clean seam areas, overlap roofing membrane, and hot-air weld side and end laps of roofing membrane according to manufacturer's written instructions to ensure a watertight seam installation.
 1. Test lap edges with probe to verify seam weld continuity. Apply lap sealant to seal cut edges of roofing membrane.
 2. Verify field strength of seams a minimum of twice daily and repair seam sample areas.
 3. Repair tears, voids, and lapped seams in roofing membrane that does not meet requirements.

1.15 FLASHING INSTALLATION

- A. Install sheet flashings and preformed flashing accessories and adhere to substrates according to membrane roofing system manufacturer's written instructions.
- B. Flash penetrations and field-formed inside and outside corners with sheet flashing.

- C. Clean seam areas and overlap and firmly roll sheet flashings into the adhesive. Weld side and end laps to ensure a watertight seam installation.

1.16 WALKWAY INSTALLATION

- A. Rubber Roof-Paver Walkways: Install rubber roof-paver walkways according to manufacturer's written instructions, loosely laid, in locations indicated.

1.17 FIELD QUALITY CONTROL

- A. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion and submit report to Architect.
 - 1. Notify Architect or Owner 48 hours in advance of date and time of inspection.
- B. Repair or remove and replace components of membrane roofing system where test results or inspections indicate that they do not comply with specified requirements.
- C. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

1.18 PROTECTING AND CLEANING

- A. Protect membrane roofing system from damage and wear during remainder of construction period. When remaining construction will not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements, repair substrates, and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 07540

SECTION 07620 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes sheet metal flashing and trim in the following categories:
 - 1. Metal flashing.

1.2 PERFORMANCE REQUIREMENTS

- A. General: Install sheet metal flashing and trim to withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failing.

1.3 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: Include manufacturer's material and finish data, installation instructions, and general recommendations for each specified flashing material and fabricated product.
- C. Shop Drawings: Of each item specified showing layout, profiles, methods of joining, and anchorage details.
- D. Samples: Of sheet metal flashing, trim, and accessory items, in the specified finish. Where finish involves normal color and texture variations, include Sample sets composed of 2 or more units showing the full range of variations expected.
 - 1. 8-inch- square Samples of specified sheet materials to be exposed as finished surfaces.
- E. Qualification Data: For firms and persons specified in the "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experience Installer who has completed sheet metal flashing and trim work similar in material, design, and extent to that indicated for this Project and with a record of successful in-service performance.

1.5 PROJECT CONDITIONS

- A. Coordinate Work of this Section with interfacing and adjoining Work for proper sequencing of each installation. Ensure best possible weather resistance, durability of Work, and protection of materials and finishes.

PART 2 - PRODUCTS

1.6 METALS

- A. Aluminum: Alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated and with not less than the strength and durability of alloy and temper designated below:
 - 1. Factory-Painted Aluminum Sheet: ASTM B 209, 3003-H14, with a minimum thickness of 0.040 inch, unless otherwise indicated.
 - 2. Extruded Aluminum: ASTM B 221, alloy 6063-T52, with a minimum thickness of 0.080 inch for primary legs of extrusions that are anodized, unless otherwise indicated.
- B. Stainless-Steel Sheet: ASTM A 167, Type 304, soft annealed, with No. 2D finish, except where harder temper is required for forming or performance; minimum 0.0187 inch thick, unless otherwise indicated.

1.7 CONCEALED THROUGH-WALL SHEET METAL FLASHING

- A. Material: Fabricate from the following metal:
 - 1. Stainless Steel: 0.0156 inch thick.

1.8 REGLETS

- A. General: Units of type, material, and profile indicated, formed to provide secure interlocking of separate reglet and counterflashing pieces and compatible with flashing indicated.
- B. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.

1.9 MISCELLANEOUS MATERIALS AND ACCESSORIES

- A. Solder for Stainless Steel: ASTM B 32, Grade Sn60, used with an acid flux of type recommended by stainless-steel sheet manufacturer; use a noncorrosive rosin flux over tinned surfaces.
- B. Fasteners: Same metal as sheet metal flashing or other noncorrosive metal as recommended by sheet metal manufacturer. Match finish of exposed heads with material being fastened.
- C. Elastomeric Sealant: Generic type recommended by sheet metal manufacturer and fabricator of components being sealed and complying with requirements for joint sealants as specified in Division 7 Section "Joint Sealants."
- D. Adhesives: Type recommended by flashing sheet metal manufacturer for waterproof and weather-resistant seaming and adhesive application of flashing sheet metal.
- E. Paper Slip Sheet: 5-lb/square red rosin, sized building paper conforming to FS UU-B-790, Type I, Style 1b.
- F. Metal Accessories: Provide sheet metal clips, straps, anchoring devices, and similar accessory units as required for installation of Work, matching or compatible with material being installed; noncorrosive; size and thickness required for performance.

1.10 FABRICATION, GENERAL

- A. Sheet Metal Fabrication Standard: Fabricate sheet metal flashing and trim to comply with recommendations of SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of the item indicated.
- B. Comply with details shown to fabricate sheet metal flashing and trim that fit substrates and result in waterproof and weather-resistant performance once installed. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
- C. Form exposed sheet metal Work that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems.
- D. Seams: Fabricate nonmoving seams in sheet metal with flat-lock seams. Tin edges to be seamed, form seams, and solder.
- E. Seams: Fabricate nonmoving seams in aluminum with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.

- F. Expansion Provisions: Space movement joints at maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions in Work cannot be used or would not be sufficiently weatherproof and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).
- G. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.
- H. Separate metal from noncompatible metal or corrosive substrates by coating concealed surfaces at locations of contact with asphalt mastic or other permanent separation as recommended by manufacturer.
- I. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of sheet metal exposed to public view.
- J. Fabricate cleats and attachment devices from same material as sheet metal component being anchored or from compatible, noncorrosive metal recommended by sheet metal manufacturer.
 - 1. Size: As recommended by SMACNA manual or sheet metal manufacturer for application but never less than thickness of metal being secured.

1.11 SHEET METAL FABRICATIONS

- A. General: Fabricate sheet metal items in thickness or weight needed to comply with performance requirements but not less than that listed below for each application and metal.
- B. Scuppers: Fabricate from the following material:
 - 1. Aluminum: 0.0320 inch thick.
- C. Copings: Fabricate from the following material:
 - 1. Aluminum: 0.050 inch thick.
- D. Base Flashing: Fabricate from the following material:
 - 1. Aluminum: 0.040 inch thick.
- E. Counterflashing: Fabricate from the following material:
 - 1. Aluminum: 0.0320 inch thick.
- F. Equipment Support Flashing: Fabricate from the following material:
 - 1. Stainless Steel: 0.0187 inch thick.

1.12 ALUMINUM EXTRUSION FABRICATIONS

- A. Aluminum Extrusion Units: Fabricate extruded-aluminum running units with formed or extruded-aluminum joint covers for installation behind main members where possible. Fabricate mitered and welded corner units.

1.13 ALUMINUM FINISHES

- A. General: Comply with Aluminum Association's (AA) "Designation System for Aluminum Finishes" for finish designations and application recommendations.
- B. High-Performance Organic Coating Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturer's instructions.
 - 1. Fluoropolymer 2-Coat Coating System: Manufacturer's standard 2-coat, thermocured system composed of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with AAMA 605.2.
 - a. Color and Gloss: As selected by Architect from manufacturer's full range of choices for color and gloss.

PART 3 - EXECUTION

1.14 EXAMINATION

- A. Examine substrates and conditions under which sheet metal flashing and trim are to be installed and verify that Work may properly commence. Do not proceed with installation until unsatisfactory conditions have been corrected.

1.15 INSTALLATION

- A. General: Unless otherwise indicated, install sheet metal flashing and trim to comply with performance requirements, manufacturer's installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Anchor units of Work securely in place by methods indicated, providing for thermal expansion of metal units; conceal fasteners where possible, and set units true to line and level as indicated. Install Work with laps, joints, and seams that will be permanently watertight and weatherproof.

- B. Install exposed sheet metal Work that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
- C. Expansion Provisions: Provide for thermal expansion of exposed sheet metal Work. Space movement joints at maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions in Work cannot be used or would not be sufficiently weatherproof and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).
- D. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets to be soldered to a width of 1-1/2 inches, except where pre-tinned surface would show in finished Work.
 - 1. Do not solder the following metals:
 - a. Aluminum.
- E. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate elastomeric sealant to comply with SMACNA standards. Fill joint with sealant and form metal to completely conceal sealant.
 - 1. Use joint adhesive for nonmoving joints specified not to be soldered.
- F. Separations: Separate metal from noncompatible metal or corrosive substrates by coating concealed surfaces, at locations of contact, with asphalt mastic or other permanent separation as recommended by manufacturer.
 - 1. Underlayment: Where installing stainless steel or aluminum directly on cementitious or wood substrates, install a slip sheet of red-rosin paper and a course of polyethylene underlayment.
- G. Counterflashings: Coordinate installation of counterflashings with installation of assemblies to be protected by counterflashing. Install counterflashings in reglets or receivers. Secure in a waterproof manner by means of snap-in installation and sealant, lead wedges and sealant, interlocking folded seam, or blind rivets and sealant. Lap counterflashing joints a minimum of 2 inches and bed with sealant.
- H. Equipment Support Flashing: Coordinate equipment support flashing installation with roofing and equipment installation. Weld or seal flashing to equipment support member.

1.16 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces, removing substances that might cause corrosion of metal or deterioration of finishes.
- B. Provide final protection and maintain conditions that ensure sheet metal flashing and trim Work during construction is without damage or deterioration other than natural weathering at the time of Substantial Completion.

END OF SECTION 07620

SECTION 07720 - ROOF ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Roof curbs.
2. Equipment supports.
3. Roof hatches.
4. Safety railing system.

1.2 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: For each type of product indicated. Include construction details, materials, dimensions of individual components and profiles, and finishes.
- C. Shop Drawings: Show fabrication and installation details. Indicate dimensions, weights, loadings, required clearances, method of field assembly, and components. Include plans, elevations, sections, details, and attachments to other Work.
- D. Coordination Drawings: Roof plans drawn to scale and coordinating penetrations and roof-mounted items. Show the following:
1. Size and location of roof accessories specified in this Section.
 2. Method of attaching roof accessories to roof or building structure.
 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
- E. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors available for roof accessories with factory-applied color finishes.
- F. Samples for Verification: For each type of exposed finish required, prepared on Samples in manufacturer's standard sizes, and of same thickness and material indicated for the Work. If finishes involve normal color or shade variations, include sample sets showing the full range of variations expected.

1.3 QUALITY ASSURANCE

- A. Standards: Comply with the following:
1. SMACNA's "Architectural Sheet Metal Manual" details for fabrication of units, including flanges and cap flashing to coordinate with type of roofing indicated.
 2. NRCA's "Roofing and Waterproofing Manual" details for installing units.

PART 2 - PRODUCTS

1.4 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Roof Hatch and Safety Railing System
 - a. TriStar Skylights, Savannah Trims, Inc., (888) 640-0850
 2. Safety Railing System
 - a. KneeHatch Railing System, Savannah Trims, Inc., (888) 640-0850
 3. Roof Hatches:
 - a. Bilco Company.
 - b. Custom Curb, Inc.
 - c. J. L. Industries, Inc.
 - d. TriStar Skylights
 4. Roof Curbs and Equipment Supports:
 - a. Curbs Plus, Inc.
 - b. Custom Curb, Inc.
 - c. Pate Co. (The).
 - d. Roof Products & Systems Corp.
 - e. ThyCurb, Inc.

1.5 MATERIALS, GENERAL

- A. Aluminum Sheet: ASTM B 209 for alclad alloy 3005H25 or alloy and temper required to suit forming operations, with mill finish, unless otherwise indicated.
- B. Extruded Aluminum: ASTM B 221 alloy 6063-T52 or alloy and temper required to suit structural and finish requirements, with mill finish, unless otherwise indicated.

- C. Insulation: Manufacturer's standard rigid or semi-rigid glass-fiber board of thickness indicated.
- D. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, complying with AWPA C2; not less than 1-1/2 inches thick.
- E. Security Grilles: 3/4-inch- diameter, hardened steel bars spaced 6 inches o.c. in one direction and 12 inches on center in the other. Weld bar intersections and ends of bars to structural frame or primary curb walls. Clean and paint with rust-inhibitive metal primer.
- F. Fasteners: Same metal as metals being fastened, or nonmagnetic stainless steel or other noncorrosive metal as recommended by manufacturer. Match finish of exposed fasteners with finish of material being fastened.
 - 1. Where removing exterior exposed fasteners affords access to building, provide nonremovable fastener heads.
- G. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, or PVC; or flat design of foam rubber, sponge neoprene, or cork.
- H. Elastomeric Sealant: Generic type recommended by unit manufacturer that is compatible with joint surfaces; ASTM C 920, Type S, Grade NS, Class 25, and Uses NT, G, A, and, as applicable to joint substrates indicated, O.

1.6 COMBINATION ROOF HATCH AND SAFETY RAILING SYSTEM

- A. Model and Manufacturer: TriStar Skylights Model RRAH, Railing Ready access hatch. Fabricate units to withstand 40-lbf/sq. ft. external and 20-lbf/sq. ft. internal loading pressure. Frame with minimum 12-inch-high, integral-curb, double-wall construction with 1-inch insulation, formed cants and cap flashing (roofing counterflashing), with welded or sealed mechanical corner joints. Provide double-wall cover (lid) construction with 1- inch- thick insulation core. Provide gasketing and equip with corrosion-resistant or hot-dip galvanized hardware including pintle hinges, hold-open devices, interior padlock hasps, and both interior and exterior latch handles. Curb shall be factory prepared to receive the safety railing system.
 - 1. Type: Single-leaf personnel access.
 - 2. Size: As indicated.
 - 3. Material: Aluminum, sheets and extrusions.
 - a. Finish: Clear anodic.
 - 4. Safety Railing System: KeeHatch Railing System.
 - a. Hardware: Provide all hardware for a complete installation.
 - b. Finish: Manufacturer's standard.

- B. Sloping Roofs: Where slope or roof deck exceeds 1/4 inch per foot, fabricate hatch curbs with height tapered to match slope to level tops of units.

1.7 ROOF HATCH WITH SAFETY RAILING SYSTEM ATTACHED

- A. General: Fabricate units to withstand 40-lbf/sq. ft. external and 20-lbf/sq. ft. internal loading pressure. Frame with minimum 12-inch-high, integral-curb, double-wall construction with 1-1/2-inch insulation, formed cants and cap flashing (roofing counterflashing), with welded or sealed mechanical corner joints. Provide double-wall cover (lid) construction with 1-inch-thick insulation core. Provide gasketing and equip with corrosion-resistant or hot-dip galvanized hardware including pintle hinges, hold-open devices, interior padlock hasps, and both interior and exterior latch handles. Curb shall be factory prepared to receive the safety railing system.
 - 1. Type: Single-leaf personnel access.
 - 2. Size: 30 by 36 inches.
 - 3. Material: Aluminum, sheets and extrusions.
 - a. Finish: Clear anodic.
 - 4. Safety Railing System: KeeHatch Railing System.
 - a. Hardware: Provide all hardware for a complete installation.
 - b. Finish: Manufacturer's standard.
- B. Sloping Roofs: Where slope or roof deck exceeds 1/4 inch per foot, fabricate hatch curbs with height tapered to match slope to level tops of units.

1.8 ROOF CURBS

- A. General: Provide roof curbs capable of supporting superimposed live and dead loads, including equipment loads and other construction to be supported on roof curbs. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.
- B. Fabrication: Unless otherwise indicated or required for strength, fabricate units from minimum 0.063-inch-thick, sheet aluminum with welded corner joints.
 - 1. Provide preservative-treated wood nailers at tops of curbs and formed flange at perimeter bottom for mounting to roof.
 - 2. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
 - 3. Provide manufacturer's standard rigid or semi-rigid insulation where indicated.
 - 4. Provide formed cants and base profile coordinated with roof insulation thickness.
 - 5. Fabricate units to minimum height of 8 inches, unless otherwise indicated.

6. Sloping Roofs: Where slope of roof deck exceeds 1/4 inch per foot, fabricate curb units with water diverter or cricket and with height tapered to match slope to level tops of units.

1.9 EQUIPMENT SUPPORTS

- A. General: Provide equipment supports capable of supporting superimposed live and dead loads, including equipment loads and other construction to be supported. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.
- B. Fabrication: Unless otherwise indicated or required for strength, fabricate units from minimum 0.063-inch- thick, sheet aluminum with welded corner joints.
 1. Provide preservative-treated wood nailers at tops of curbs and formed flange at perimeter bottom for mounting to roof.
 2. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
 3. Fabricate units to minimum height of 8 inches, unless otherwise indicated.
 4. Sloping Roofs: Where slope of roof deck exceeds 1/4 inch per foot, fabricate support units with height tapered to match slope to level tops of units.

1.10 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

1.11 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. Class I, Clear Anodic Finish: AA-M12C22A41 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 607.1.

PART 3 - EXECUTION

1.12 INSTALLATION

- A. General: Comply with manufacturer's written instructions. Coordinate installation of roof accessories with installation of roof deck, roof insulation, flashing, roofing membranes, penetrations, equipment, and other construction involving roof accessories to ensure that each element of the Work performs properly and that combined elements are waterproof and weathertight. Anchor roof accessories securely to supporting structural substrates so they are capable of withstanding lateral and thermal stresses, and inward and outward loading pressures.
- B. Install roof accessory items according to construction details of NRCA's "Roofing and Waterproofing Manual," unless otherwise indicated,
- C. Separation: Separate metal from incompatible metal or corrosive substrates, including wood, by coating concealed surfaces, at locations of contact, with bituminous coating or providing other permanent separation.
- D. Flange Seals: Unless otherwise indicated, set flanges of accessory units in a thick bed of roofing cement to form a seal.
- E. Operational Units: Test-operate units with operable components. Clean and lubricate joints and hardware. Adjust for proper operation.

1.13 CLEANING AND PROTECTION

- A. Clean exposed surfaces according to manufacturer's written instructions. Touch up damaged metal coatings.

END OF SECTION 07720

SECTION 07841 - THROUGH-PENETRATION FIRESTOP SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes through-penetration firestop systems for penetrations through the following fire-resistance-rated assemblies, including both empty openings and openings containing penetrating items:
 - 1. Walls and partitions.
 - 2. Smoke barriers.

1.2 PERFORMANCE REQUIREMENTS

- A. General: For the following constructions, provide through-penetration firestop systems that are produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of assembly penetrated.
 - 1. Fire-resistance-rated load-bearing walls, including partitions, with fire-protection-rated openings.
 - 2. Fire-resistance-rated non-load-bearing walls, including partitions, with fire-protection-rated openings.
- B. F-Rated Systems: Provide through-penetration firestop systems with F-ratings indicated, as determined per ASTM E 814, but not less than that equaling or exceeding fire-resistance rating of constructions penetrated.
- C. For through-penetration firestop systems exposed to view, traffic, moisture, and physical damage, provide products that after curing do not deteriorate when exposed to these conditions both during and after construction.
 - 1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
 - 2. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.
- D. For through-penetration firestop systems exposed to view, provide products with flame-spread ratings of less than 25 and smoke-developed ratings of less than 450, as determined per ASTM E 84.

1.3 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: For each type of through-penetration firestop system product indicated.
- C. Shop Drawings: For each through-penetration firestop system, show each kind of construction condition penetrated, relationships to adjoining construction, and kind of penetrating item. Include firestop design designation of testing and inspecting agency acceptable to authorities having jurisdiction that evidences compliance with requirements for each condition indicated.
 - 1. Submit documentation, including illustrations, from a qualified testing and inspecting agency that is applicable to each through-penetration firestop system configuration for construction and penetrating items.
 - 2. Where Project conditions require modification of qualified testing and inspecting agency's illustration to suit a particular through-penetration firestop condition, submit illustration, with modifications marked, approved by through-penetration firestop system manufacturer's fire-protection engineer.
- D. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- E. Product Certificates: Signed by manufacturers of through-penetration firestop system products certifying that products furnished comply with requirements.
- F. Product Test Reports: From a qualified testing agency indicating through-penetration firestop system complies with requirements, based on comprehensive testing of current products.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed through-penetration firestop systems similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.

- B. **Installer Qualifications:** An experienced installer who is qualified by having the necessary experience, staff, and training to install manufacturer's products per specified requirements. A manufacturer's willingness to sell its through-penetration firestop system products to Contractor or to an installer engaged by Contractor does not in itself confer qualification on buyer.
- C. **Source Limitations:** Obtain through-penetration firestop systems, for each kind of penetration and construction condition indicated, from a single manufacturer.
- D. **Fire-Test-Response Characteristics:** Provide through-penetration firestop systems that comply with the following requirements and those specified in "Performance Requirements" Article:
 - 1. Firestopping tests are performed by a qualified testing and inspecting agency. A qualified testing and inspecting agency is UL or another agency performing testing and follow-up inspection services for firestop systems acceptable to authorities having jurisdiction.
 - 2. Through-penetration firestop systems are identical to those tested per ASTM E 814. Provide rated systems complying with the following requirements:
 - a. Through-penetration firestop system products bear classification marking of qualified testing and inspecting agency.
 - b. Through-penetration firestop systems correspond to those indicated by reference to through-penetration firestop system designations listed by the following:
 - 1) UL in "Fire Resistance Directory."
- E. **Preinstallation Conference:** Conduct conference at Project site to comply with requirements in Division 1 Section "Project Meetings."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver through-penetration firestop system products to Project site in original, unopened containers or packages with intact and legible manufacturers' labels identifying product and manufacturer; date of manufacture; lot number; shelf life, if applicable; qualified testing and inspecting agency's classification marking applicable to Project; curing time; and mixing instructions for multicomponent materials.
- B. Store and handle materials for through-penetration firestop systems to prevent their deterioration or damage due to moisture, temperature changes, contaminants, or other causes.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install through-penetration firestop systems when ambient or substrate temperatures are outside limits permitted by through-penetration firestop system manufacturers or when substrates are wet due to rain, frost, condensation, or other causes.
- B. Ventilate through-penetration firestop systems per manufacturer's written instructions by natural means or, where this is inadequate, forced-air circulation.

1.7 COORDINATION

- A. Coordinate construction of openings and penetrating items to ensure that through-penetration firestop systems are installed according to specified requirements.
- B. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate through-penetration firestop systems.
- C. Notify Owner's inspecting agency at least seven days in advance of through-penetration firestop system installations; confirm dates and times on days preceding each series of installations.
- D. Do not cover up through-penetration firestop system installations that will become concealed behind other construction until Owner's inspecting agency and building inspector, if required by authorities having jurisdiction, have examined each installation.

PART 2 - PRODUCTS

1.8 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Hilti Construction Chemicals, Inc.
 - 2. Nelson Firestop Products.
 - 3. 3M Fire Protection Products.
 - 4. Tremco

1.9 FIRESTOPPING, GENERAL

- A. Compatibility: Provide through-penetration firestop systems that are compatible with one another, with the substrates forming openings, and with the items, if any, penetrating through-penetration firestop systems, under conditions of service and application, as demonstrated by through-penetration firestop system manufacturer based on testing and field experience.

- B. Accessories: Provide components for each through-penetration firestop system that are needed to install fill materials and to comply with "Performance Requirements" Article. Use only components specified by through-penetration firestop system manufacturer and approved by the qualified testing and inspecting agency for firestop systems indicated. Accessories include, but are not limited to, the following items:
1. Permanent forming/damming/backing materials, including the following:
 - a. Slag-/rock-wool-fiber insulation.
 - b. Sealants used in combination with other forming/damming/backing materials to prevent leakage of fill materials in liquid state.
 - c. Fire-rated form board.
 - d. Fillers for sealants.
 2. Temporary forming materials.
 3. Substrate primers.
 4. Collars.
 5. Steel sleeves.

1.10 FILL MATERIALS

- A. General: Provide through-penetration firestop systems containing the types of fill materials indicated by reference to the types of materials described in this Article. Fill materials are those referred to in directories of the referenced testing and inspecting agencies as fill, void, or cavity materials.
- B. Latex Sealants: Single-component latex formulations that after cure do not re-emulsify during exposure to moisture.
- C. Firestop Devices: Factory-assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.
- D. Intumescent Composite Sheets: Rigid panels consisting of aluminum-foil-faced elastomeric sheet bonded to galvanized steel sheet.
- E. Intumescent Putties: Nonhardening dielectric, water-resistant putties containing no solvents, inorganic fibers, or silicone compounds.
- F. Intumescent Wrap Strips: Single-component intumescent elastomeric sheets with aluminum foil on one side.
- G. Mortars: Prepackaged, dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers, and lightweight aggregate formulated for mixing with water at Project site to form a nonshrinking, homogeneous mortar.
- H. Pillows/Bags: Reusable, heat-expanding pillows/bags consisting of glass-fiber cloth cases filled with a combination of mineral-fiber, water-insoluble expansion agents and fire-retardant additives.

- I. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
- J. Silicone Sealants: Moisture-curing, single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below:
 - 1. Grade: Pourable (self-leveling) formulation for openings in horizontal surfaces and nonsag formulation for openings in vertical and other surfaces requiring a nonslumping, gunnable sealant, unless indicated firestop system limits use to nonsag grade for both opening conditions.
 - 2. Grade for Horizontal Surfaces: Pourable (self-leveling) formulation for openings in other horizontal surfaces.
 - 3. Grade for Vertical Surfaces: Nonsag formulation for openings in vertical and other surfaces.

1.11 MIXING

- A. For those products requiring mixing before application, comply with through-penetration firestop system manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

1.12 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

1.13 PREPARATION

- A. Surface Cleaning: Clean out openings immediately before installing through-penetration firestop systems to comply with written recommendations of firestop system manufacturer and the following requirements:
 - 1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of through-penetration firestop systems.

2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with through-penetration firestop systems. Remove loose particles remaining from cleaning operation.
 3. Remove laitance and form-release agents from concrete.
- B. Priming: Prime substrates where recommended in writing by through-penetration firestop system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- C. Masking Tape: Use masking tape to prevent through-penetration firestop systems from contacting adjoining surfaces that will remain exposed on completion of Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestop system materials. Remove tape as soon as possible without disturbing firestop system's seal with substrates.

1.14 THROUGH-PENETRATION FIRESTOP SYSTEM INSTALLATION

- A. General: Install through-penetration firestop systems to comply with "Performance Requirements" Article and firestop system manufacturer's written installation instructions and published drawings for products and applications indicated.
- B. Install forming/damming/backing materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.
1. After installing fill materials, remove combustible forming materials and other accessories not indicated as permanent components of firestop systems.
- C. Install fill materials for firestop systems by proven techniques to produce the following results:
1. Fill voids and cavities formed by openings, forming materials, accessories, and penetrating items as required to achieve fire-resistance ratings indicated.
 2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
 3. For fill materials that will remain exposed after completing Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

1.15 FIELD QUALITY CONTROL

- A. Inspecting Agency: Engage a qualified independent inspecting agency to inspect through-penetration firestop systems and to prepare test reports.
1. Inspecting agency will state in each report whether inspected through-penetration firestop systems comply with or deviate from requirements.

- B. Proceed with enclosing through-penetration firestop systems with other construction only after inspection reports are issued.
- C. Where deficiencies are found, repair or replace through-penetration firestop systems so they comply with requirements.

1.16 IDENTIFICATION

- A. Identify through-penetration firestop systems with pressure-sensitive, self-adhesive, preprinted vinyl labels. Attach labels permanently to surfaces of penetrated construction on both sides of each firestop system installation where labels will be visible to anyone seeking to remove penetrating items or firestop systems. Include the following information on labels:
 - 1. The words: "Warning--Through-Penetration Firestop System--Do Not Disturb. Notify Building Management of Any Damage."
 - 2. Contractor's name, address, and phone number.
 - 3. Through-penetration firestop system designation of applicable testing and inspecting agency.
 - 4. Date of installation.
 - 5. Through-penetration firestop system manufacturer's name.
 - 6. Installer's name.

1.17 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to openings as Work progresses by methods and with cleaning materials that are approved in writing by through-penetration firestop system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure through-penetration firestop systems are without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated through-penetration firestop systems immediately and install new materials to produce through-penetration firestop systems complying with specified requirements.

END OF SECTION 07841

SECTION 07842 - FIRE-RESISTIVE JOINT SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes fire-resistive joint systems for the following:
1. Floor-to-floor joints.
 2. Floor-to-wall joints.
 3. Head-of-wall joints.
 4. Wall-to-wall joints.
 5. Joints between perimeter edge of fire-resistance-rated floor assemblies and back of non-fire-resistance-rated, exterior, glazed aluminum curtain walls.

1.2 PERFORMANCE REQUIREMENTS

- A. General: For joints in the following constructions, provide fire-resistive joint systems that are produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of assembly in which fire-resistive joint systems are installed:
1. Fire-resistance-rated load-bearing walls, including partitions, with fire-protection-rated openings.
 2. Fire-resistance-rated non-load-bearing walls, including partitions, with fire-protection-rated openings.
 3. Fire-resistance-rated floor assemblies.
 4. Exterior curtain-wall assemblies and fire-resistance-rated floor assemblies.
- B. Fire Resistance of Joint Systems: Assembly ratings and movement capabilities indicated, but with assembly ratings not less than that equaling or exceeding fire-resistance rating of constructions in which joints are located, as determined by UL 2079.
1. Load-bearing capabilities as determined by evaluation during the time test.
- C. Fire Resistance of Perimeter Fire-Containment Systems: Integrity and insulation ratings indicated as determined by UBC Standard 26-9 and UL 2079.

1.3 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: For each type of product indicated.
- C. Shop Drawings: For each fire-resistive joint system, show each kind of construction condition in which joints are installed and relationships to adjoining construction. Include fire-resistive joint system design designation of testing and inspecting agency acceptable to authorities having jurisdiction that demonstrates compliance with requirements for each condition indicated.
 - 1. Submit documentation, including illustrations, from a qualified testing and inspecting agency that is applicable to each fire-resistive joint system configuration for construction and penetrating items.
- D. Product Certificates: For each type of fire-resistive joint system, signed by product manufacturer.
- E. Qualification Data: For Installer.
- F. Compatibility and Adhesion Test Reports: From fire-resistive joint system manufacturer indicating the following:
 - 1. Materials forming joint substrates have been tested for compatibility and adhesion with fill materials.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- G. Evaluation Reports: Evidence of fire-resistive joint systems' compliance with ICBO ES AC30, from the ICBO Evaluation Service.
- H. Research/Evaluation Reports: For each type of fire-resistive joint system.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain fire-resistive joint systems for each kind of joint and construction condition indicated through one source from a single manufacturer.

- B. Preconstruction Compatibility and Adhesion Testing: Submit to fire-resistive joint system manufacturers, for testing indicated below, samples of materials that will contact or affect fill materials.
1. Use manufacturer's standard test methods to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of fill materials to joint substrates.
 - a. Perform tests under environmental conditions replicating those that will exist during installation.
 2. Submit no fewer than nine pieces of each type of material, including joint substrates, forming materials, and miscellaneous materials.
 3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 4. For materials failing tests, obtain fire-resistive joint system manufacturer's written instructions for corrective measures, including the use of specially formulated primers.
- C. Fire-Test-Response Characteristics: Provide fire-resistive joint systems that comply with the following requirements and those specified in "Performance Requirements" Article:
1. Fire-resistance tests are performed by a qualified testing and inspecting agency. A qualified testing and inspecting agency is UL or another agency performing testing and follow-up inspection services for fire-resistive joint systems acceptable to authorities having jurisdiction.
 2. Fire-resistive joint systems are identical to those tested per UL 2079. Provide rated systems complying with the following requirements:
 - a. Fire-resistive joint system products bear classification marking of qualified testing and inspecting agency.
 - b. Fire-resistive joint systems correspond to those indicated by referencing system designations listed by the following:
 - 1) UL in its "Fire Resistance Directory."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver fire-resistive joint system products to Project site in original, unopened containers or packages with qualified testing and inspecting agency's classification marking applicable to Project and with intact and legible manufacturers' labels identifying product and manufacturer, date of manufacture, lot number, shelf life, curing time, and mixing instructions for multicomponent materials.

- B. Store and handle materials for fire-resistive joint systems to prevent their deterioration or damage due to moisture, temperature changes, contaminants, or other causes.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install fire-resistive joint systems when ambient or substrate temperatures are outside limits permitted by fire-resistive joint system manufacturers or when substrates are wet due to rain, frost, condensation, or other causes.
- B. Ventilate fire-resistive joint systems per manufacturer's written instructions by natural means or, if this is inadequate, forced-air circulation.

1.7 COORDINATION

- A. Coordinate construction of joints to ensure that fire-resistive joint systems are installed according to specified requirements.
- B. Coordinate sizing of joints to accommodate fire-resistive joint systems.
- C. Notify Owner's inspecting agency at least seven days in advance of fire-resistive joint system installations; confirm dates and times on days preceding each series of installations.
- D. Do not cover up fire-resistive joint system installations that will become concealed behind other construction until Owner's inspecting agency and building inspector, if required by authorities having jurisdiction, have examined each installation.

PART 2 - PRODUCTS

1.8 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the products specified.
 - 1. Fire-Resistive Joint Systems:
 - a. A/D Fire Protection Systems Inc.
 - b. DAP Inc.
 - c. Firestop Systems Inc.
 - d. Hilti, Inc.
 - e. ISOLATEK International.
 - f. Nelson Firestop Products.
 - g. 3M Fire Protection Products.
 - h. Tremco, Inc.
 - 2. Perimeter Fire-Containment Systems:

- a. Specified Technologies Inc.
- b. United States Gypsum Company.

1.9 FIRE-RESISTIVE JOINT SYSTEMS, GENERAL

- A. Compatibility: Provide fire-resistive joint systems that are compatible with joint substrates, under conditions of service and application, as demonstrated by fire-resistive joint system manufacturer based on testing and field experience.
- B. Accessories: Provide components of fire-resistive joint systems, including forming materials that are needed to install fill materials and to comply with Part 1 "Performance Requirements" Article. Use only components specified by fire-resistive joint system manufacturer and approved by the qualified testing and inspecting agency for systems indicated.

1.10 FIRE-RESISTIVE JOINT SYSTEMS

- A. Where UL-classified fire-resistive joint systems are indicated, they refer to alphanumeric designations listed in UL's "Fire Resistance Directory" under product Category XHBN.

1.11 PERIMETER FIRE-CONTAINMENT SYSTEMS

- A. Where UL-classified perimeter fire-containment systems are indicated, they refer to alphanumeric designations listed in UL's "Fire Resistance Directory" under product Category XHDG.

PART 3 - EXECUTION

1.12 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for joint configurations, substrates, and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

1.13 PREPARATION

- A. Surface Cleaning: Clean joints immediately before installing fire-resistive joint systems to comply with fire-resistive joint system manufacturer's written instructions and the following requirements:
 - 1. Remove from surfaces of joint substrates foreign materials that could interfere with adhesion of fill materials.
 - 2. Clean joint substrates to produce clean, sound surfaces capable of developing optimum bond with fill materials. Remove loose particles remaining from cleaning operation.
 - 3. Remove laitance and form-release agents from concrete.
- B. Priming: Prime substrates where recommended in writing by fire-resistive joint system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- C. Masking Tape: Use masking tape to prevent fill materials of fire-resistive joint system from contacting adjoining surfaces that will remain exposed on completion of Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from fire-resistive joint system materials. Remove tape as soon as possible without disturbing fire-resistive joint system's seal with substrates.

1.14 INSTALLATION

- A. General: Install fire-resistive joint systems to comply with Part 1 "Performance Requirements" Article and fire-resistive joint system manufacturer's written installation instructions for products and applications indicated.
- B. Install forming/packing/backing materials and other accessories of types required to support fill materials during their application and in position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.
- C. Install fill materials for fire-resistive joint systems by proven techniques to produce the following results:
 - 1. Fill voids and cavities formed by openings and forming/packing/backing materials as required to achieve fire-resistance ratings indicated.
 - 2. Apply fill materials so they contact and adhere to substrates formed by joints.
 - 3. For fill materials that will remain exposed after completing Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

1.15 FIELD QUALITY CONTROL

- A. Inspecting Agency: Owner will engage a qualified independent inspecting agency to inspect fire-resistive joint systems and to prepare inspection reports.
 - 1. Inspecting agency will state in each report whether inspected fire-resistive joint systems comply with or deviate from requirements.
- B. Proceed with enclosing fire-resistive joint systems with other construction only after inspection reports are issued and inspecting agency has approved installed fire-resistive joint systems.
- C. If deficiencies are found, repair or replace fire-resistive joint systems so they comply with requirements.

1.16 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to joints as Work progresses by methods and with cleaning materials that are approved in writing by fire-resistive joint system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure fire-resistive joint systems are without damage or deterioration at time of Substantial Completion. If damage or deterioration occurs despite such protection, cut out and remove damaged or deteriorated fire-resistive joint systems immediately and install new materials to produce fire-resistive joint systems complying with specified requirements.

END OF SECTION 07842

SECTION 07920 - JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes sealants for the following applications, including those specified by reference to this Section:
1. Exterior joints in the following vertical surfaces and nontraffic horizontal surfaces:
 - a. Control and expansion joints in cast-in-place concrete.
 - b. Control and expansion joints in unit masonry.
 - c. Joints between different materials listed above.
 - d. Perimeter joints between materials listed above and frames of doors and windows.
 - e. Other joints as indicated.
 2. Exterior joints in the following horizontal traffic surfaces:
 - a. Control, expansion, and isolation joints in cast-in-place concrete slabs.
 - b. Tile control and expansion joints.
 - c. Joints between different materials listed above.
 - d. Other joints as indicated.
 3. Interior joints in the following vertical surfaces and horizontal nontraffic surfaces:
 - a. Control and expansion joints on exposed interior surfaces of exterior walls.
 - b. Perimeter joints of exterior openings where indicated.
 - c. Tile control and expansion joints.
 - d. Vertical control joints on exposed surfaces of interior unit masonry and concrete walls and partitions.
 - e. Perimeter joints between interior wall surfaces and frames of interior doors, windows, and elevator entrances.
 - f. Joints between plumbing fixtures and adjoining walls, floors, and counters.
 - g. Other joints as indicated.
 4. Interior joints in the following horizontal traffic surfaces:
 - a. Control and expansion joints in cast-in-place concrete slabs.
 - b. Control and expansion joints in tile flooring.
 - c. Other joints as indicated.

1.2 PERFORMANCE REQUIREMENTS

- A. Provide elastomeric joint sealants that establish and maintain watertight and airtight continuous joint seals without staining or deteriorating joint substrates.
- B. Provide joint sealants for interior applications that establish and maintain airtight and water-resistant continuous joint seals without staining or deteriorating joint substrates.

1.3 SUBMITTALS

- A. Material Safety Data (MSD): MSD Sheets are required for all materials with detailed information on content, product safety, and potentially harmful characteristics. MSD Sheets shall be submitted by Contractor to the Architect for review prior to delivery or use of such materials on the project site. Product approval will depend, in part, upon meeting the environmental requirements of this specification, based upon MSD information submitted to the Architect for review.
- B. Product Data: For each joint-sealant product indicated.
- C. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- D. Product Certificates: Signed by manufacturers of joint sealants certifying that products furnished comply with requirements and are suitable for the use indicated.
- E. Preconstruction Field Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on preconstruction testing specified in "Quality Assurance" Article.
- F. Field Test Report Log: For each elastomeric sealant application. Include information specified in "Field Quality Control" Article.
- G. Compatibility and Adhesion Test Reports: From sealant manufacturer indicating the following:
 - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- H. Product Test Reports: From a qualified testing agency indicating sealants comply with requirements, based on comprehensive testing of current product formulations.
- I. Warranties: Special warranties specified in this Section.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and

whose work has resulted in joint-sealant installations with a record of successful in-service performance.

- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to Project site in original unopened containers or bundles with labels indicating manufacturer, product name and designation, color, expiration date, pot life, curing time, and mixing instructions for multicomponent materials.
- B. Store and handle materials in compliance with manufacturer's written instructions to prevent their deterioration or damage due to moisture, high or low temperatures, contaminants, or other causes.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer.
 - 2. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 40 deg F.
 - 3. When joint substrates are wet.
- B. Joint-Width Conditions: Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions: Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 WARRANTY

- A. General Warranty: Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Special Manufacturer's Warranty: Written warranty, signed by elastomeric sealant manufacturer agreeing to furnish elastomeric joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.

1. Warranty Period: As specified beginning from date of Substantial Completion.

PART 2 - PRODUCTS

1.8 PRODUCTS AND MANUFACTURERS

- A. Products: Subject to compliance with requirements, provide the following products indicated for each type in the sealant.

1. One-Part Silicone Sealant: For Metal Wall Panels (metal faced composite wall panels); one-part silicone sealant, having a joint movement capability of plus-or-minus 100% elongation, minus 50% compression, and Shore A durometer hardness of 15.
 - a. Product and Manufacturer: "No. 755"; Dow Corning Corp. or equal product as manufactured by General Electric Co.
 - b. Warranty: Manufacturer's standard 20 year warranty.
2. One-Part Silicone Sealant: For poured-in-place concrete-to-masonry; one-part silicone sealant, having a joint movement capability of plus-or-minus 100% elongation, minus 50% compression, and Shore A durometer hardness of 15.
 - a. Product and Manufacturer: "No. 790"; Dow Corning Corp. or equal product as manufactured by General Electric Co.
 - b. Warranty: Manufacturer's standard 20 year warranty.
3. One-Part Silicone Sealant: For masonry-to-aluminum, steel-to-aluminum, concrete-to-aluminum, steel-to-steel, and other metal-to-metal joints (including KYNAR coatings); one-part silicone sealant having a joint movement capability of plus-or-minus 50% elongation, and Shore A durometer hardness of 30.
 - a. Products and Manufacturers: Provide one of the following.
 - 1) "Dow Corning 795"; Dow Corning Corp.
 - 2) "Silpruf SCS 2000"; General Electric Co.
 - b. Warranty: Manufacturer's extended 5 year warranty.
4. Two-Part, Pourable Urethane Sealant: For horizontal joints, exterior and interior; provide joint sealant with a joint movement capability of plus-or-minus 25%.
 - a. Products and Manufacturers: Provide one of the following.
 - 1) "Vulkem 245"; Mameco International, Inc.
 - 2) "NR200 Urexpan"; Pecora Corp.
 - 3) "Sikaflex 2c SL"; Sika Corp.

- 4) "THC-900"; Tremco, Inc.
 - b. Warranty: Manufacturer's extended 5 year warranty.
5. Two-Part Urethane Non-Sag Sealant: For general interior use; provide joint sealant with a joint movement capability of plus-or-minus 50%.
 - a. Products and Manufacturers: Provide one of the following.
 - 1) "Vulkem 922"; Mameco International, Inc.
 - 2) "Dynatrol II"; Pecora Corp.
 - 3) "Sikaflex 2c NS"; Sika Corp.
 - 4) "NP II"; Sonneborne Building Products Division, ChemRex, Inc.
 - b. Warranty: Manufacturer's extended 5 year warranty.
6. One-Part Silicone - Sanitary Sealant: For Interior use at plumbing fixtures in toilets and janitor closets, and horizontal and vertical joints of dissimilar materials in toilets and other wet areas.
 - a. Products and Manufacturers: Provide one of the following.
 - 1) "786"; Dow Corning Corp.
 - 2) "SCS 1700"; General Electric Co.
 - 3) "898"; Pecora Corp.
 - 4) "600"; Tremco, Inc.
 - b. Warranty: Manufacturer's extended 3 year warranty.
7. One-Part Latex Sealant: For interior use for horizontal and vertical joints around door frames, and joints between dissimilar materials.
 - a. Products and Manufacturers: Provide one of the following.
 - 1) "AC-20"; Pecora Corp.
 - 2) "Sonolac"; Sonneborn Building Products Div., ChemRex, Inc.
 - 3) "Tremco Acrylic Latex 834"; Tremco, Inc.
 - b. Warranty: Manufacturer's standard warranty.

1.9 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.

- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range for this characteristic.

1.10 JOINT-SEALANT BACKING

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Backer Rod (Joint Fillers, Compressible Filler): Preformed, compressible, resilient, non-staining, reticulated, closed-cell polymeric foam, nonoutgassing, with a density of 2.5 pcf and tensile strength of 35 psi per ASTM D 1623, and with water absorption less than 0.02 g/cc per ASTM C 1083.
 - 1. Available Products: Subject to compliance with requirements, materials that may be incorporated into the Work include, but are not limited to the following:
 - a. Product and Manufacturer: Sof Rod; Applied Extrusion Technologies, Inc.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

1.11 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants with joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

1.12 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

1.13 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint sealant manufacturer's written instructions.
- B. Joint Priming: Prime joint substrates, unless otherwise recommended in writing by joint sealant manufacturer, based on preconstruction joint-sealant-substrate tests or prior experience.
 - 1. Apply primer to comply with joint sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

1.14 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
 - 1. Install sealants by proven techniques and at the same time backings are installed.
 - 2. Place sealants so they directly contact and fully wet joint substrates.
 - 3. Completely fill recesses provided for each joint configuration.
 - 4. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- B. Backing Materials: Install sealant backings of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

- C. Bond-Breaker Tape: Install bond-breaker tape behind sealants where sealant backings are not used between sealants and back of joints.

- D. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
1. Remove excess sealants from surfaces adjacent to joint.
 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 3. Provide concave joint configuration per Figure 5A in ASTM C 1193, unless otherwise indicated.

1.15 FIELD QUALITY CONTROL – WHERE REQUIRED BY THE ARCHITECT

- A. Field-Adhesion Testing: Perform field-test joint-sealant adhesion to joint substrates as follows:
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for the first 1000 feet of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 1000 feet of joint length thereafter or one test per each floor per elevation.
 2. Test Method: Test joint sealants by hand-pull method described below:
 - a. Make knife cuts from one side of joint to the other, followed by two cuts approximately 2 inches long at sides of joint and meeting cross cut at one end. Place a mark 1 inch from cross-cut end of 2-inch piece.
 - b. Use fingers to grasp 2-inch piece of sealant between cross-cut end and 1-inch mark; pull firmly at a 90-degree angle or more in direction of side cuts while holding a ruler along side of sealant. Pull sealant out of joint to the distance recommended by sealant manufacturer for testing adhesive capability, but not less than that equaling specified maximum movement capability in extension; hold this position for 10 seconds.
 - c. For joints with dissimilar substrates, check adhesion to each substrate separately. Do this by extending cut along one side, checking adhesion to opposite side, and then repeating this procedure for opposite side.
 3. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
 4. Inspect tested joints and report on the following:
 - a. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate. Compare these results to

- determine if adhesion passes sealant manufacturer's field- adhesion hand-pull test criteria.
- b. Whether sealants filled joint cavities and are free from voids.
 - c. Whether sealant dimensions and configurations comply with specified requirements.
- 5. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
 - 6. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- B. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

1.16 CLEANING

- A. Clean off excess sealants or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

1.17 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from the original work.

END OF SECTION 07920